Safety Data Sheet

Document group:	09-0182-7	**Version number:**	28.03
Revision date:	22/06/2021	**Supersedes date:**	03/05/2021

Transportation version number: 7.00 (16/07/2019)

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (EC) 1907/2006 and its modifications.

IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

1.1. Product identifier

3M™ Scotch-Weld™ Epoxy Structural Adhesive DP-760 Off-White

Product Identification Numbers

FS-9100-4045-0 UU-0101-3339-3

7000006834 7100200506

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Structural adhesive.

1.3. Details of the supplier of the safety data sheet

Address: 3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.
Telephone: +44 (0)1344 858 000
E Mail: tox.uk@mmm.com

Website: www.3M.com/uk

1.4. Emergency telephone number

+44 (0)1344 858 000

This product is a kit or a multipart product which consists of multiple, independently packaged components. A Safety Data Sheet for each of these components is included. Please do not separate the component Safety Data Sheets from this cover page. The document numbers of the MSDSs for components of this product are:

09-0180-1, 09-0181-9

TRANSPORTATION INFORMATION

FS-9100-4045-0

ADR/RID: UN3259, AMINES, SOLID, CORROSIVE, N.O.S., LIMITED QUANTITY, (TRIETHYLENETETRAMINE), 8., II , (E), ADR Classification Code: C8.
IMDG-CODE: UN3259, AMINES, SOLID, CORROSIVE,N.O.S., (TRIETHYLENETETRAMINE), 8., II , IMDG-Code segregation code: 18- ALKALIS, LIMITED QUANTITY, EMS: FA,SB.
ICAO/IATA: UN3259, AMINES, SOLID,CORROSIVE,N.O.S., (TRIETHYLENETETRAMINE), 8, II .

UU-0101-3339-3

Component 1
ADR/RID: UN3259, AMINES, SOLID, CORROSIVE, N.O.S., LIMITED QUANTITY, (TRIETHYLENETETRAMINE), 8., II , (E), ADR Classification Code: C8.
IMDG-CODE: UN3259, AMINES, SOLID,CORROSIVE,N.O.S., (TRIETHYLENETETRAMINE), 8., II , IMDG-Code segregation code: 18 - ALKALIS, LIMITED QUANTITY, EMS: FA,SB.
ICAO/IATA: UN3259, AMINES, SOLID,CORROSIVE,N.O.S., (TRIETHYLENETETRAMINE), 8, II .

Component 2
ADR/RID: UN3077, NOT RESTRICTED AS PER SPECIAL PROVISION 375, ENVIRONMENTALLY HAZARDOUS SUBSTANCE EXEMPTION, (TRIGYLCIDYL-P-AMINOPHENOL), III, --.
IMDG-CODE: UN3077, NOT RESTRICTED AS PER IMDG CODE 2.10.2.7, MARINE POLLUTANT EXCEPTION, (TRIGYLCIDYL-P-AMINOPHENOL), III, IMDG-Code segregation code: NONE, EMS: --.
ICAO/IATA: UN3077, NOT RESTRICTED AS PER SPECIAL PROVISION A197, ENVIRONMENTALLY HAZARDOUS SUBSTANCE EXCEPTION, (TRIGYLCIDYL-P-AMINOPHENOL), III.

KIT LABEL

2.1. Classification of the substance or mixture
CLP REGULATION (EC) No 1272/2008

CLASSIFICATION:
Acute Toxicity, Category 4 - Acute Tox. 4; H302
Skin Corrosion/Irritation, Category 1B - Skin Corr. 1B; H314
Serious Eye Damage/Eye Irritation, Category 1 - Eye Dam. 1; H318
Skin Sensitization, Category 1A - Skin Sens. 1A; H317
Germ Cell Mutagenicity, Category 2 - Muta. 2; H341
Hazardous to the Aquatic Environment (Chronic), Category 2 - Aquatic Chronic 2; H411

For full text of H phrases, see Section 16.

2.2. Label elements
CLP REGULATION (EC) No 1272/2008

SIGNAL WORD
DANGER.

Symbols
GHS05 (Corrosion) |GHS07 (Exclamation mark) |GHS08 (Health Hazard) |GHS09 (Environment) |

Pictograms

Contains:
1-chloro-2,3-epoxypropane; 2,2'-iminodiethylamine; 2-(2-aminoethylamino)ethanol; 2-piperazin-1-ylethylamine; bis-[4-(2,3-epoxipropoxi)phenyl]propane; p-(2,3-epoxypropoxy)-N,N-bis(2,3-epoxypropyl)aniline; Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol; Amines, polyethylenepoly-, tetraethylenepentamine fraction; Amines, polyethylenepoly-, triethylenetetramine fraction

HAZARD STATEMENTS:

H302	Harmful if swallowed.
H314	Causes severe skin burns and eye damage.
H317	May cause an allergic skin reaction.
H341	Suspected of causing genetic defects.
H411	Toxic to aquatic life with long lasting effects.

PRECAUTIONARY STATEMENTS

Prevention:

P260A	Do not breathe vapours.
P273	Avoid release to the environment.
P280D	Wear protective gloves, protective clothing, and eye/face protection.

Response:

P303 + P361 + P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310	Immediately call a POISON CENTRE or doctor/physician.

For containers not exceeding 125 ml the following Hazard and Precautionary statements may be used:

<=125 ml Hazard statements

H314	Causes severe skin burns and eye damage.
H317	May cause an allergic skin reaction.
H341	Suspected of causing genetic defects.

<=125 ml Precautionary statements

Prevention:

P260A	Do not breathe vapours.
P280D	Wear protective gloves, protective clothing, and eye/face protection.

Response:

P303 + P361 + P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310	Immediately call a POISON CENTRE or doctor/physician.

SUPPLEMENTAL INFORMATION:

Supplemental Hazard Statements:

EUH212	Warning! Hazardous respirable dust may be formed when used. Do not breathe dust. .

Refer to Safety Data Sheet for component % unknown values (www.3M.com/msds).

Revision information:
Section 2: <125ml Precautionary - Prevention information was modified.
Label: CLP Precautionary - Prevention information was modified.

Safety Data Sheet

Document group:	09-0180-1	**Version number:**	23.00
Revision date:	03/06/2021	**Supersedes date:**	03/07/2019

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (EC) 1907/2006 and its modifications.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier
3M™ Scotch-Weld™ Epoxy Structural Adhesive DP-760 Off-White : Part A

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses
Structural adhesive.

1.3. Details of the supplier of the safety data sheet

Address:	3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.
Telephone:	+44 (0)1344 858 000
E Mail:	tox.uk@mmm.com
Website:	www.3M.com/uk

1.4. Emergency telephone number
+44 (0)1344 858 000

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture
CLP REGULATION (EC) No 1272/2008

The health and environmental classifications of this material have been derived using the calculation method, except in cases where test data are available or the physical form impacts classification. Classification(s) based on test data or physical form are noted below, if applicable.
The carcinogenicity classification for titanium dioxide is not applicable based on physical form (material is not a powder).

CLASSIFICATION:
Skin Corrosion/Irritation, Category 1B - Skin Corr. 1B; H314
Serious Eye Damage/Eye Irritation, Category 1 - Eye Dam. 1; H318
Skin Sensitization, Category 1 - Skin Sens. 1; H317
Hazardous to the Aquatic Environment (Chronic), Category 3 - Aquatic Chronic 3; H412

For full text of H phrases, see Section 16.

2.2. Label elements
CLP REGULATION (EC) No 1272/2008

SIGNAL WORD
DANGER.

Symbols
GHS05 (Corrosion) |GHS07 (Exclamation mark) |

Pictograms

Ingredients:

Ingredient	CAS Nbr	EC No.	% by Wt
Amines, polyethylenepoly-, triethylenetetramine fraction	90640-67-8	292-588-2	40 - 70
bis-[4-(2,3-epoxipropoxi)phenyl]propane	1675-54-3	216-823-5	10 - 30
Amines, polyethylenepoly-, tetraethylenepentamine fraction	90640-66-7	292-587-7	< 1
2,2'-iminodiethylamine	111-40-0	203-865-4	< 1
2-piperazin-1-ylethylamine	140-31-8	205-411-0	< 1
2-(2-aminoethylamino)ethanol	111-41-1	203-867-5	< 0.3

HAZARD STATEMENTS:

H314	Causes severe skin burns and eye damage.
H317	May cause an allergic skin reaction.
H412	Harmful to aquatic life with long lasting effects.

PRECAUTIONARY STATEMENTS

Prevention:

P260A	Do not breathe vapours.
P280D	Wear protective gloves, protective clothing, and eye/face protection.

Response:

P303 + P361 + P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310	Immediately call a POISON CENTRE or doctor/physician.
P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.

For containers not exceeding 125 ml the following Hazard and Precautionary statements may be used:

<=125 ml Hazard statements

H314	Causes severe skin burns and eye damage.
H317	May cause an allergic skin reaction.

H412	Harmful to aquatic life with long lasting effects.

<=125 ml Precautionary statements

Prevention:

P260A	Do not breathe vapours.
P280D	Wear protective gloves, protective clothing, and eye/face protection.

Response:

P303 + P361 + P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310	Immediately call a POISON CENTRE or doctor/physician.
P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.

SUPPLEMENTAL INFORMATION:

Supplemental Hazard Statements:

EUH212	Warning! Hazardous respirable dust may be formed when used. Do not breathe dust.

Contains 66% of components with unknown hazards to the aquatic environment.

2.3. Other hazards

Persons previously sensitised to amines may develop a cross-sensitisation reaction to certain other amines.

SECTION 3: Composition/information on ingredients

3.1. Substances
Not applicable

3.2. Mixtures

Ingredient	Identifier(s)	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
Amines, polyethylenepoly-, triethylenetetramine fraction	(CAS-No.) 90640-67-8 (EC-No.) 292-588-2	40 - 70	Aquatic Chronic 3, H412 Acute Tox. 4, H312 Acute Tox. 4, H302 Skin Corr. 1B, H314 Skin Sens. 1, H317
bis-[4-(2,3-epoxipropoxi)phenyl]propane	(CAS-No.) 1675-54-3 (EC-No.) 216-823-5 (REACH-No.) 01-2119456619-26	10 - 30	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Chronic 2, H411
Glass, oxide, chemicals	(CAS-No.) 65997-17-3 (EC-No.) 266-046-0	5 - 10	Substance with a national occupational exposure limit
Titanium dioxide	(CAS-No.) 13463-67-7 (EC-No.) 236-675-5 (REACH-No.) 01-2119489379-17	1 - 5	Carc. 2, H351 (inhalation)
Siloxanes and Silicones, di-Me, reaction	(CAS-No.) 67762-90-7	1 - 5	Substance with a national occupational

products with silica			exposure limit
Octadecanoic acid, 12-hydroxy-, reaction products with decanoic acid and ethylenediamine	(EC-No.) 907-495-0	< 1.5	Substance not classified as hazardous
Polyamide wax	Trade Secret	< 1.5	Substance not classified as hazardous
2-piperazin-1-ylethylamine	(CAS-No.) 140-31-8 (EC-No.) 205-411-0	< 1	Acute Tox. 3, H311 Acute Tox. 4, H302 Skin Corr. 1B, H314 Skin Sens. 1B, H317 Aquatic Chronic 3, H412 Repr. 2, H361d STOT RE 1, H372
Amines, polyethylenepoly-, tetraethylenepentamine fraction	(CAS-No.) 90640-66-7 (EC-No.) 292-587-7	< 1	Acute Tox. 4, H312 Acute Tox. 4, H302 Skin Corr. 1B, H314 Eye Dam. 1, H318 Skin Sens. 1, H317 Aquatic Chronic 2, H411
2,2'-iminodiethylamine	(CAS-No.) 111-40-0 (EC-No.) 203-865-4	< 1	Acute Tox. 4, H312 Acute Tox. 4, H302 Skin Corr. 1B, H314 Skin Sens. 1, H317 Acute Tox. 2, H330
2-(2-aminoethylamino)ethanol	(CAS-No.) 111-41-1 (EC-No.) 203-867-5	< 0.3	Skin Corr. 1B, H314 Skin Sens. 1B, H317 Repr. 1B, H360Df STOT SE 3, H335 Lact., H362

Any entry in the Identifier(s) column that begins with the numbers 6, 7, 8, or 9 are a Provisional List Number provided by ECHA pending publication of the official EC Inventory Number for the substance.
Please see section 16 for the full text of any H statements referred to in this section

Specific Concentration Limits

Ingredient	Identifier(s)	Specific Concentration Limits
2-(2-aminoethylamino)ethanol	(CAS-No.) 111-41-1 (EC-No.) 203-867-5	(C >= 5%) STOT SE 3, H335
bis-[4-(2,3-epoxipropoxi)phenyl]propane	(CAS-No.) 1675-54-3 (EC-No.) 216-823-5	(C >= 5%) Skin Irrit. 2, H315 (C >= 5%) Eye Irrit. 2, H319

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation
Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact
Immediately flush with large amounts of water for at least 15 minutes. Remove contaminated clothing. Get immediate

medical attention. Wash clothing before reuse.

Eye contact
Immediately flush with large amounts of water for at least 15 minutes. Remove contact lenses if easy to do. Continue rinsing. Immediately get medical attention.

If swallowed
Rinse mouth. Do not induce vomiting. Get immediate medical attention.

4.2. Most important symptoms and effects, both acute and delayed
The most important symptoms and effects based on the CLP classification include:
Skin burns (localized redness, swelling, itching, intense pain, blistering, and tissue destruction). Allergic skin reaction (redness, swelling, blistering, and itching). Serious damage to the eyes (corneal cloudiness, severe pain, tearing, ulcerations, and significantly impaired or loss of vision).

4.3. Indication of any immediate medical attention and special treatment required
Not applicable

SECTION 5: Fire-fighting measures

5.1. Extinguishing media
In case of fire: Use a carbon dioxide or dry chemical extinguisher to extinguish.

5.2. Special hazards arising from the substance or mixture
None inherent in this product.

Hazardous Decomposition or By-Products

Substance	Condition
Aldehydes.	During combustion.
Amine compounds.	During combustion.
Carbon monoxide	During combustion.
Carbon dioxide.	During combustion.
Hydrogen Chloride	During combustion.
Oxides of nitrogen.	During combustion.

5.3. Advice for fire-fighters
When fire fighting conditions are severe and total thermal decomposition of the product is possible, wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus,tunic and trousers (leggings),bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions
Avoid release to the environment.

6.3. Methods and material for containment and cleaning up
Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue. Seal the container. Dispose of collected material as soon as possible.

6.4. Reference to other sections

Refer to Section 8 and Section 13 for more information

SECTION 7: Handling and storage

7.1. Precautions for safe handling
For industrial/occupational use only. Not for consumer sale or use. Do not use in a confined area with minimal air exchange. Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Avoid contact during pregnancy/while nursing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Use personal protective equipment (eg. gloves, respirators…) as required.

7.2. Conditions for safe storage including any incompatibilities
Keep container tightly closed to prevent contamination with water or air. If contamination is suspected, do not reseal container. Store away from heat. Store away from acids. Store away from strong bases.

7.3. Specific end use(s)
See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits
If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	CAS Nbr	Agency	Limit type	Additional comments
2,2'-iminodiethylamine	111-40-0	UK HSC	TWA:4.3 mg/m3(1 ppm)	SKIN
Titanium dioxide	13463-67-7	UK HSC	TWA(respirable):4 mg/m3;TWA(Inhalable):10 mg/m3	
Glass, oxide, chemicals	65997-17-3	UK HSC	TWA(as fiber):5 mg/m3(1 fibers/ml)	
Glass, oxide, chemicals	65997-17-3	Manufacturer determined	TWA(as non-fibrous, respirable)(8 hours):3 mg/m3;TWA(as non-fibrous, inhalable fraction)(8 hours):10 mg/m3	
Silicon dioxide	67762-90-7	UK HSC	TWA(as respirable dust):2.4 mg/m3;TWA(as inhalable dust):6 mg/m3	

UK HSC : UK Health and Safety Commission
TWA: Time-Weighted-Average
STEL: Short Term Exposure Limit
CEIL: Ceiling

Biological limit values
No biological limit values exist for any of the components listed in Section 3 of this safety data sheet.

Recommended monitoring procedures: Information on recommended monitoring procedures can be obtained from UK HSC

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:
Full face shield.
Indirect vented goggles.

Applicable Norms/Standards
Use eye/face protection conforming to EN 166

Skin/hand protection
Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.
Gloves made from the following material(s) are recommended:

Material	Thickness (mm)	Breakthrough Time
Butyl rubber.	0.5	=>8 hours
Polymer laminate	>0.30	4-8 hours

The glove data presented are based on the substance driving dermal toxicity and the conditions present at the time of testing. Breakthrough time may be altered when the glove is subjected to use conditions that place additional stress on the glove.

Applicable Norms/Standards
Use gloves tested to EN 374

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron – Butyl rubber
Apron - polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:
Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

Applicable Norms/Standards
Use a respirator conforming to EN 140 or EN 136: filter types A & P

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Solid.
Specific Physical Form:	Paste

Colour	Off-White
Odor	Amine
Odour threshold	*No data available.*
Melting point/freezing point	*Not applicable.*
Boiling point/boiling range	*Not applicable.*
Flammability (solid, gas)	Not classified
Flammable Limits(LEL)	*No data available.*
Flammable Limits(UEL)	*No data available.*
Flash point	>=100 ºC [*Test Method:*Closed Cup]
Autoignition temperature	*Not applicable.*
Decomposition temperature	*No data available.*
pH	
Kinematic Viscosity	*No data available.*
Water solubility	*No data available.*
Solubility- non-water	*No data available.*
Partition coefficient: n-octanol/water	*No data available.*
Vapour pressure	*Not applicable.*
Density	0.79 - 0.85 g/ml
Relative density	0.79 - 0.85 [*Ref Std:*WATER=1]
Relative Vapor Density	*Not applicable.*

9.2. Other information

9.2.2 Other safety characteristics

EU Volatile Organic Compounds	*No data available.*
Evaporation rate	*No data available.*
Molecular weight	*No data available.*
Percent volatile	1 % weight

SECTION 10: Stability and reactivity

10.1 Reactivity
This material is considered to be non reactive under normal use conditions

10.2 Chemical stability
Stable.

10.3 Possibility of hazardous reactions
Hazardous polymerisation will not occur.

10.4 Conditions to avoid
Heat.

10.5 Incompatible materials
Strong bases.
Water

10.6 Hazardous decomposition products

Substance	Condition
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from internal hazard assessments.

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation
Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. Allergic respiratory reaction: Signs/symptoms may include difficulty breathing, wheezing, cough, and tightness of chest.

Skin contact
May be harmful in contact with skin. Corrosive (skin burns): Signs/symptoms may include localised redness, swelling, itching, intense pain, blistering, ulceration, and tissue destruction. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye contact
Corrosive (eye burns): Signs/symptoms may include cloudy appearance of the cornea, chemical burns, severe pain, tearing, ulcerations, significantly impaired vision or complete loss of vision.

Ingestion
May be harmful if swallowed.
Gastrointestinal corrosion: Signs/symptoms may include severe mouth, throat and abdominal pain, nausea, vomiting, and diarrhea; blood in the faeces and/or vomitus may also be seen. May cause additional health effects (see below).

Additional Health Effects:

Reproductive/Developmental Toxicity:
Contains a chemical or chemicals which can cause birth defects or other reproductive harm. Contains a chemical or chemicals which may interfere with lactation or be harmful to breastfed children.

Additional information:
Persons previously sensitised to amines may develop a cross-sensitisation reaction to certain other amines.

Toxicological Data
If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE2,000 - 5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE2,000 - 5,000 mg/kg
Amines, polyethylenepoly-, triethylenetetramine fraction	Dermal	Rabbit	LD50 1,465 mg/kg
Amines, polyethylenepoly-, triethylenetetramine fraction	Ingestion	Rat	LD50 1,591 mg/kg
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Dermal	Rat	LD50 > 1,600 mg/kg
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Ingestion	Rat	LD50 > 1,000 mg/kg
Glass, oxide, chemicals	Dermal		LD50 estimated to be > 5,000 mg/kg
Glass, oxide, chemicals	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg
Siloxanes and Silicones, di-Me, reaction products with silica	Dermal	Rabbit	LD50 > 5,000 mg/kg

Titanium dioxide	Dermal	Rabbit	LD50 > 10,000 mg/kg
Siloxanes and Silicones, di-Me, reaction products with silica	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Rat	LD50 > 5,110 mg/kg
Titanium dioxide	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 6.82 mg/l
Titanium dioxide	Ingestion	Rat	LD50 > 10,000 mg/kg
Octadecanoic acid, 12-hydroxy-, reaction products with decanoic acid and ethylenediamine	Dermal	Rat	LD50 > 2,000 mg/kg
Octadecanoic acid, 12-hydroxy-, reaction products with decanoic acid and ethylenediamine	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 5.1 mg/l
Octadecanoic acid, 12-hydroxy-, reaction products with decanoic acid and ethylenediamine	Ingestion	Rat	LD50 > 2,000 mg/kg
Polyamide wax	Dermal	Rat	LD50 > 2,000 mg/kg
Polyamide wax	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 6.3 mg/l
Polyamide wax	Ingestion	Rat	LD50 > 2,000 mg/kg
Amines, polyethylenepoly-, tetraethylenepentamine fraction	Dermal	Rabbit	LD50 1,470 mg/kg
2-piperazin-1-ylethylamine	Dermal	Rabbit	LD50 865 mg/kg
Amines, polyethylenepoly-, tetraethylenepentamine fraction	Ingestion	Rat	LD50 1,590 mg/kg
2-piperazin-1-ylethylamine	Ingestion	Rat	LD50 1,470 mg/kg
2,2'-iminodiethylamine	Dermal	Rabbit	LD50 1,045 mg/kg
2,2'-iminodiethylamine	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.07 mg/l
2,2'-iminodiethylamine	Ingestion	Rat	LD50 819 mg/kg
2-(2-aminoethylamino)ethanol	Dermal	Rabbit	LD50 3,246 mg/kg
2-(2-aminoethylamino)ethanol	Ingestion	Rat	LD50 2,150 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Amines, polyethylenepoly-, triethylenetetramine fraction	Rabbit	Corrosive
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Rabbit	Mild irritant
Glass, oxide, chemicals	Professional judgement	No significant irritation
Siloxanes and Silicones, di-Me, reaction products with silica	Rabbit	No significant irritation
Titanium dioxide	Rabbit	No significant irritation
Octadecanoic acid, 12-hydroxy-, reaction products with decanoic acid and ethylenediamine	Rabbit	No significant irritation
Polyamide wax	Rabbit	No significant irritation
Amines, polyethylenepoly-, tetraethylenepentamine fraction	Rabbit	Corrosive
2-piperazin-1-ylethylamine	Rabbit	Corrosive
2,2'-iminodiethylamine	Rabbit	Corrosive
2-(2-aminoethylamino)ethanol	Rabbit	Corrosive

Serious Eye Damage/Irritation

Name	Species	Value
Amines, polyethylenepoly-, triethylenetetramine fraction	Rabbit	Corrosive
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Rabbit	Moderate irritant
Glass, oxide, chemicals	Professional judgement	No significant irritation
Siloxanes and Silicones, di-Me, reaction products with silica	Rabbit	No significant irritation
Titanium dioxide	Rabbit	No significant irritation

Octadecanoic acid, 12-hydroxy-, reaction products with decanoic acid and ethylenediamine	Rabbit	No significant irritation
Polyamide wax	Rabbit	Mild irritant
Amines, polyethylenepoly-, tetraethylenepentamine fraction	Rabbit	Corrosive
2-piperazin-1-ylethylamine	Rabbit	Corrosive
2,2'-iminodiethylamine	Rabbit	Corrosive
2-(2-aminoethylamino)ethanol	Rabbit	Corrosive

Skin Sensitisation

Name	Species	Value
Amines, polyethylenepoly-, triethylenetetramine fraction	Guinea pig	Sensitising
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Human and animal	Sensitising
Siloxanes and Silicones, di-Me, reaction products with silica	Human and animal	Not classified
Titanium dioxide	Human and animal	Not classified
Octadecanoic acid, 12-hydroxy-, reaction products with decanoic acid and ethylenediamine	Mouse	Not classified
Polyamide wax	Mouse	Not classified
Amines, polyethylenepoly-, tetraethylenepentamine fraction	Guinea pig	Sensitising
2-piperazin-1-ylethylamine	Guinea pig	Sensitising
2,2'-iminodiethylamine	Guinea pig	Sensitising
2-(2-aminoethylamino)ethanol	Multiple animal species	Sensitising

Respiratory Sensitisation

Name	Species	Value
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Human	Not classified
2,2'-iminodiethylamine	Human	Sensitising

Germ Cell Mutagenicity

Name	Route	Value
Amines, polyethylenepoly-, triethylenetetramine fraction	In vivo	Not mutagenic
Amines, polyethylenepoly-, triethylenetetramine fraction	In Vitro	Some positive data exist, but the data are not sufficient for classification
bis-[4-(2,3-epoxipropoxi)phenyl]propane	In vivo	Not mutagenic
bis-[4-(2,3-epoxipropoxi)phenyl]propane	In Vitro	Some positive data exist, but the data are not sufficient for classification
Glass, oxide, chemicals	In Vitro	Some positive data exist, but the data are not sufficient for classification
Siloxanes and Silicones, di-Me, reaction products with silica	In Vitro	Not mutagenic
Titanium dioxide	In Vitro	Not mutagenic
Titanium dioxide	In vivo	Not mutagenic
Octadecanoic acid, 12-hydroxy-, reaction products with decanoic acid and ethylenediamine	In Vitro	Not mutagenic
Amines, polyethylenepoly-, tetraethylenepentamine fraction	In vivo	Not mutagenic
Amines, polyethylenepoly-, tetraethylenepentamine fraction	In Vitro	Some positive data exist, but the data are not sufficient for classification
2-piperazin-1-ylethylamine	In vivo	Not mutagenic
2-piperazin-1-ylethylamine	In Vitro	Some positive data exist, but the data are not sufficient for classification
2,2'-iminodiethylamine	In Vitro	Not mutagenic

2-(2-aminoethylamino)ethanol	In vivo	Not mutagenic
2-(2-aminoethylamino)ethanol	In Vitro	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

Name	Route	Species	Value
Amines, polyethylenepoly-, triethylenetetramine fraction	Dermal	Mouse	Not carcinogenic
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
Glass, oxide, chemicals	Inhalation	Multiple animal species	Some positive data exist, but the data are not sufficient for classification
Siloxanes and Silicones, di-Me, reaction products with silica	Not specified.	Mouse	Some positive data exist, but the data are not sufficient for classification
Titanium dioxide	Ingestion	Multiple animal species	Not carcinogenic
Titanium dioxide	Inhalation	Rat	Carcinogenic.
2,2'-iminodiethylamine	Dermal	Multiple animal species	Not carcinogenic

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
Amines, polyethylenepoly-, triethylenetetramine fraction	Ingestion	Not classified for development	Rat	NOAEL 750 mg/kg/day	during organogenesis
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Ingestion	Not classified for female reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Ingestion	Not classified for male reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Dermal	Not classified for development	Rabbit	NOAEL 300 mg/kg/day	during organogenesis
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Ingestion	Not classified for development	Rat	NOAEL 750 mg/kg/day	2 generation
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis
2-piperazin-1-ylethylamine	Ingestion	Not classified for female reproduction	Rat	NOAEL 598 mg/kg/day	premating & during gestation
2-piperazin-1-ylethylamine	Ingestion	Not classified for male reproduction	Rat	NOAEL 409 mg/kg/day	32 days
2-piperazin-1-ylethylamine	Ingestion	Toxic to development	Rabbit	NOAEL 75 mg/kg/day	during gestation
2,2'-iminodiethylamine	Ingestion	Not classified for male reproduction	Rat	NOAEL 300 mg/kg/day	28 days
2,2'-iminodiethylamine	Ingestion	Not classified for development	Rat	NOAEL 300 mg/kg/day	premating & during gestation
2,2'-iminodiethylamine	Ingestion	Not classified for female reproduction	Rat	NOAEL 30 mg/kg/day	premating & during gestation
2-(2-aminoethylamino)ethanol	Ingestion	Toxic to female reproduction	Rat	NOAEL 250 mg/kg/day	premating into lactation
2-(2-aminoethylamino)ethanol	Ingestion	Toxic to male reproduction	Rat	NOAEL 250 mg/kg/day	32 days
2-(2-aminoethylamino)ethanol	Ingestion	Toxic to development	Rat	LOAEL 0.2 mg/kg/day	premating into lactation

Lactation

Name	Route	Species	Value
2-(2-aminoethylamino)ethanol	Ingestion	Rat	Causes effects on or via lactation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Amines, polyethylenepoly-, triethylenetetramine fraction	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
Amines, polyethylenepoly-, tetraethylenepentamine fraction	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL not available	
2-piperazin-1-ylethylamine	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification		NOAEL Not available	
2,2'-iminodiethylamine	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification		NOAEL Not available	
2-(2-aminoethylamino)ethanol	Inhalation	respiratory irritation	May cause respiratory irritation	similar health hazards	NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Dermal	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	2 years
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Dermal	nervous system	Not classified	Rat	NOAEL 1,000 mg/kg/day	13 weeks
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Ingestion	auditory system | heart | endocrine system | hematopoietic system | liver | eyes | kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Glass, oxide, chemicals	Inhalation	respiratory system	Not classified	Human	NOAEL not available	occupational exposure
Siloxanes and Silicones, di-Me, reaction products with silica	Inhalation	respiratory system | silicosis	Not classified	Human	NOAEL Not available	occupational exposure
Titanium dioxide	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 0.01 mg/l	2 years
Titanium dioxide	Inhalation	pulmonary fibrosis	Not classified	Human	NOAEL Not available	occupational exposure
2-piperazin-1-ylethylamine	Dermal	skin	Not classified	Rat	NOAEL 100 mg/kg/day	29 days
2-piperazin-1-ylethylamine	Dermal	hematopoietic system | nervous system | kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	29 days
2-piperazin-1-ylethylamine	Inhalation	respiratory system	Causes damage to organs through prolonged or repeated exposure	Rat	NOAEL 0.2 mg/m3	13 weeks
2-piperazin-1-ylethylamine	Inhalation	hematopoietic system | eyes | kidney and/or bladder	Not classified	Rat	NOAEL 53.8 mg/m3	13 weeks
2-piperazin-1-ylethylamine	Ingestion	heart | endocrine system |	Not classified	Rat	NOAEL 598 mg/kg/day	28 days

		hematopoietic system | liver | nervous system | kidney and/or bladder				
2,2'-iminodiethylamine	Ingestion	endocrine system | liver | kidney and/or bladder	Not classified	Rat	NOAEL 1,210 mg/kg/day	90 days
2-(2-aminoethylamino)ethanol	Dermal	liver | skin | hematopoietic system | eyes | kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
2-(2-aminoethylamino)ethanol	Ingestion	endocrine system | hematopoietic system | kidney and/or bladder | heart | gastrointestinal tract | bone, teeth, nails, and/or hair | liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days

Aspiration Hazard
For the component/components, either no data is currently available or the data is not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

11.2. Information on other hazards

This material does not contain any substances that are assessed to be an endocrine disruptor for human health.

SECTION 12: Ecological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

12.1. Toxicity

No product test data available.

Material	CAS #	Organism	Type	Exposure	Test endpoint	Test result
Amines, polyethylenepoly-, triethylenetetramine fraction	90640-67-8		Data not available or insufficient for classification			N/A
bis-[4-(2,3-epoxipropoxi)phenyl]propane	1675-54-3	Activated sludge	Estimated	3 hours	IC50	>100 mg/l
bis-[4-(2,3-epoxipropoxi)phenyl]propane	1675-54-3	Rainbow trout	Estimated	96 hours	LC50	2 mg/l
bis-[4-(2,3-epoxipropoxi)phenyl]propane	1675-54-3	Water flea	Estimated	48 hours	EC50	1.8 mg/l
bis-[4-(2,3-epoxipropoxi)phenyl]propane	1675-54-3	Green Algae	Experimental	72 hours	EC50	>11 mg/l
bis-[4-(2,3-epoxipropoxi)phenyl]propane	1675-54-3	Green Algae	Experimental	72 hours	NOEC	4.2 mg/l

bis-[4-(2,3-epoxipropoxi)phenyl]propane	1675-54-3	Water flea	Experimental	21 days	NOEC	0.3 mg/l
Glass, oxide, chemicals	65997-17-3	Green algae	Experimental	72 hours	EC50	>1,000 mg/l
Glass, oxide, chemicals	65997-17-3	Water flea	Experimental	72 hours	EC50	>1,000 mg/l
Glass, oxide, chemicals	65997-17-3	Zebra Fish	Experimental	96 hours	LC50	>1,000 mg/l
Glass, oxide, chemicals	65997-17-3	Green algae	Experimental	72 hours	NOEC	>=1,000 mg/l
Siloxanes and Silicones, di-Me, reaction products with silica	67762-90-7		Data not available or insufficient for classification			N/A
Titanium dioxide	13463-67-7	Activated sludge	Experimental	3 hours	NOEC	>=1,000 mg/l
Titanium dioxide	13463-67-7	Diatom	Experimental	72 hours	EC50	>10,000 mg/l
Titanium dioxide	13463-67-7	Fathead minnow	Experimental	96 hours	LC50	>100 mg/l
Titanium dioxide	13463-67-7	Water flea	Experimental	48 hours	EC50	>100 mg/l
Titanium dioxide	13463-67-7	Diatom	Experimental	72 hours	NOEC	5,600 mg/l
Octadecanoic acid, 12-hydroxy-, reaction products with decanoic acid and ethylenediamine	907-495-0	Activated sludge	Experimental	3 hours	EC50	>1,000 mg/l
Octadecanoic acid, 12-hydroxy-, reaction products with decanoic acid and ethylenediamine	907-495-0	Green algae	Experimental	72 hours	EC50	43.2 mg/l
Octadecanoic acid, 12-hydroxy-, reaction products with decanoic acid and ethylenediamine	907-495-0	Rainbow trout	Experimental	96 hours	LC50	>=100 mg/l
Octadecanoic acid, 12-hydroxy-, reaction products with decanoic acid and ethylenediamine	907-495-0	Water flea	Experimental	48 hours	EC50	94.9 mg/l
Octadecanoic acid, 12-hydroxy-, reaction products with decanoic acid and ethylenediamine	907-495-0	Green algae	Experimental	72 hours	NOEC	20.7 mg/l
Octadecanoic acid, 12-hydroxy-, reaction products with decanoic acid and ethylenediamine	907-495-0	Water flea	Experimental	21 days	NOEL	>=20 mg/l
Amines, polyethylenepoly-, tetraethylenepentamine fraction	90640-66-7	Green Algae	Analogous Compound	72 hours	EC50	6.8 mg/l
Amines, polyethylenepoly-, tetraethylenepentamine fraction	90640-66-7	Guppy	Analogous Compound	96 hours	LC50	420 mg/l
Amines, polyethylenepoly-, tetraethylenepentamine fraction	90640-66-7	Water flea	Analogous Compound	48 hours	EC50	24.1 mg/l

Amines, polyethylenepoly-, tetraethylenepentamine fraction	90640-66-7	Green Algae	Analogous Compound	72 hours	NOEC	0.5 mg/l
Amines, polyethylenepoly-, tetraethylenepentamine fraction	90640-66-7	Water flea	Analogous Compound	21 days	EC10	1.9 mg/l
Amines, polyethylenepoly-, tetraethylenepentamine fraction	90640-66-7	Activated Sludge	Analogous Compound	2 hours	EC50	97.3 mg/l
Amines, polyethylenepoly-, tetraethylenepentamine fraction	90640-66-7	Activated sludge	Analogous Compound	30 minutes	EC50	1,600 mg/l
Amines, polyethylenepoly-, tetraethylenepentamine fraction	90640-66-7	Bacteria	Experimental	17 hours	EC50	186 mg/l
2,2'-iminodiethylamine	111-40-0	Bacteria	Experimental	17 hours	EC50	1.7 mg/l
2,2'-iminodiethylamine	111-40-0	Green Algae	Experimental	72 hours	EC50	1,164 mg/l
2,2'-iminodiethylamine	111-40-0	Guppy	Experimental	96 hours	LC50	430 mg/l
2,2'-iminodiethylamine	111-40-0	Water flea	Experimental	48 hours	EC50	16 mg/l
2,2'-iminodiethylamine	111-40-0	Green algae	Experimental	72 hours	NOEC	10 mg/l
2,2'-iminodiethylamine	111-40-0	Three-spined stickleback	Experimental	28 days	NOEC	>10 mg/l
2,2'-iminodiethylamine	111-40-0	Water flea	Experimental	21 days	NOEC	5.6 mg/l
2-piperazin-1-ylethylamine	140-31-8	Bacteria	Experimental	17 hours	EC10	100 mg/l
2-piperazin-1-ylethylamine	140-31-8	Golden Orfe	Experimental	96 hours	LC50	368 mg/l
2-piperazin-1-ylethylamine	140-31-8	Green Algae	Experimental	72 hours	EC50	>1,000 mg/l
2-piperazin-1-ylethylamine	140-31-8	Water flea	Experimental	48 hours	EC50	58 mg/l
2-piperazin-1-ylethylamine	140-31-8	Green Algae	Experimental	72 hours	NOEC	31 mg/l
2-(2-aminoethylamino)ethanol	111-41-1	Activated sludge	Experimental	30 minutes	EC50	>1,003 mg/l
2-(2-aminoethylamino)ethanol	111-41-1	Bacteria	Experimental	17 hours	EC50	134.8 mg/l
2-(2-aminoethylamino)ethanol	111-41-1	Diatom	Experimental	72 hours	EC50	920 mg/l
2-(2-aminoethylamino)ethanol	111-41-1	Fathead minnow	Experimental	96 hours	LC50	640 mg/l
2-(2-aminoethylamino)ethanol	111-41-1	Green algae	Experimental	72 hours	EC50	353.6 mg/l
2-(2-aminoethylamino)ethanol	111-41-1	Green algae	Experimental	72 hours	EC10	134 mg/l

12.2. Persistence and degradability

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol

Amines, polyethylenepoly-, triethylenetetramine fraction	90640-67-8	Data not availbl-insufficient			N/A	
bis-[4-(2,3-epoxipropoxi)phenyl]propane	1675-54-3	Experimental Hydrolysis		Hydrolytic half-life	117 hours (t 1/2)	Non-standard method
bis-[4-(2,3-epoxipropoxi)phenyl]propane	1675-54-3	Experimental Biodegradation	28 days	BOD	5 %BOD/COD	OECD 301F - Manometric respirometry
Glass, oxide, chemicals	65997-17-3	Data not availbl-insufficient			N/A	
Siloxanes and Silicones, di-Me, reaction products with silica	67762-90-7	Data not availbl-insufficient			N/A	
Titanium dioxide	13463-67-7	Data not availbl-insufficient			N/A	
Octadecanoic acid, 12-hydroxy-, reaction products with decanoic acid and ethylenediamine	907-495-0	Experimental Biodegradation	28 days	BOD	14 % weight	OECD 301D - Closed bottle test
Amines, polyethylenepoly-, tetraethylenepentamine fraction	90640-66-7	Experimental Biodegradation	28 days	BOD	0 % BOD/ThBOD	OECD 301D - Closed bottle test
2,2'-iminodiethylamine	111-40-0	Experimental Biodegradation	21 days	BOD	87 % weight	OECD 301D - Closed bottle test
2-piperazin-1-ylethylamine	140-31-8	Experimental Biodegradation	28 days	BOD	0 % BOD/ThBOD	OECD 301C - MITI test (I)
2-(2-aminoethylamino)ethanol	111-41-1	Experimental Biodegradation	28 days	BOD	>66.3 % BOD/ThBOD	OECD 301F - Manometric respirometry

12.3 : Bioaccumulative potential

Material	Cas No.	Test type	Duration	Study Type	Test result	Protocol
Amines, polyethylenepoly-, triethylenetetramine fraction	90640-67-8	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
bis-[4-(2,3-epoxipropoxi)phenyl]propane	1675-54-3	Experimental Bioconcentration		Log Kow	3.242	Non-standard method
Glass, oxide, chemicals	65997-17-3	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Siloxanes and Silicones, di-Me, reaction products with silica	67762-90-7	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Titanium dioxide	13463-67-7	Experimental BCF-Carp	42 days	Bioaccumulation factor	9.6	Non-standard method
Octadecanoic acid, 12-hydroxy-, reaction products with decanoic acid and ethylenediamine	907-495-0	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Amines, polyethylenepoly-, tetraethylenepentamine fraction	90640-66-7	Analogous Compound Bioconcentration		Log Kow	-2.6	Episuite™
2,2'-iminodiethylamine	111-40-0	Experimental BCF-Carp	42 days	Bioaccumulation factor	≤6.3	OECD 305E - Bioaccumulation flow-through fish test
2-piperazin-1-ylethylamine	140-31-8	Experimental Bioconcentration		Log Kow	0.3	Non-standard method
2-(2-aminoethylamino)ethanol	111-41-1	Experimental BCF-Carp	42 days	Bioaccumulation factor	<3.7	OECD 305E - Bioaccumulation flow-through fish test

12.4. Mobility in soil

Material	Cas No.	Test type	Study Type	Test result	Protocol
Amines, polyethylenepoly-,	90640-66-7	Analogous	Koc	3,526 l/kg	OECD 106 Adsp-Desb Batch

tetraethylenepentamine fraction		Compound Mobility in Soil			Equil

12.5. Results of the PBT and vPvB assessment

This material does not contain any substances that are assessed to be a PBT or vPvB

12.6. Endocrine disrupting properties

This material does not contain any substances that are assessed to be an endocrine disruptor for environmental effects

12.7. Other adverse effects
No information available.

SECTION 13: Disposal considerations

13.1 Waste treatment methods
Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. If no other disposal options are available, waste product that has been completely cured or polymerised may be placed in a landfill properly designed for industrial waste. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

EU waste code (product as sold)

08 04 09*	Waste adhesives and sealants containing organic solvents or other dangerous substances
20 01 27*	Paint, inks, adhesives and resins containing dangerous substances

SECTION 14: Transportation information

	Ground Transport (ADR)	Air Transport (IATA)	Marine Transport (IMDG)
14.1 UN number	UN3259	UN3259	UN3259
14.2 UN proper shipping name	AMINES, SOLID, CORROSIVE, N.O.S.(TRIETHYLENETETRAMINE)	AMINES, SOLID, CORROSIVE, N.O.S.(TRIETHYLENETETRAMINE)	AMINES, SOLID, CORROSIVE, N.O.S.(TRIETHYLENETETRAMINE)
14.3 Transport hazard class(es)	8	8	8

14.4 Packing group	II	II	II
14.5 Environmental hazards	Not Environmentally Hazardous	Not applicable	Not a Marine Pollutant
14.6 Special precautions for user	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.
14.7 Transport in bulk according to Annex II of Marpol 73/78 and IBC Code	No data available.	No data available.	No data available.
Control Temperature	No data available.	No data available.	No data available.
Emergency Temperature	No data available.	No data available.	No data available.
ADR Tunnel Code	(E)	Not applicable.	Not applicable.
ADR Classification Code	C8	Not applicable.	Not applicable.
ADR Transport Category	2	Not applicable.	Not applicable.
ADR Multiplier	3	0	0
IMDG Segregation Code	Not applicable.	Not applicable.	18 - ALKALIS
Transport not Permitted	Not applicable.	Not applicable.	Not applicable.

Please contact the address or phone number listed on the first page of the SDS for additional information on the transport/shipment of the material by rail (RID) or inland waterways (ADN).

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Carcinogenicity

Ingredient	CAS Nbr	Classification	Regulation
bis-[4-(2,3-epoxipropoxi)phenyl]propane	1675-54-3	Gr. 3: Not classifiable	International Agency for Research on Cancer
Titanium dioxide	13463-67-7	Grp. 2B: Possible human carc.	International Agency for Research on Cancer

Global inventory status
Contact 3M for more information.

15.2. Chemical Safety Assessment
A chemical safety assessment has not been carried out for this mixture. Chemical safety assessments for the contained substances may have been carried out by the registrants of the substances in accordance with Regulation (EC) No 1907/2006, as amended.

SECTION 16: Other information

List of relevant H statements

H302	Harmful if swallowed.
H311	Toxic in contact with skin.
H312	Harmful in contact with skin.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H330	Fatal if inhaled.
H335	May cause respiratory irritation.
H351i	Suspected of causing cancer by inhalation.
H360Df	May damage the unborn child. Suspected of damaging fertility.
H361d	Suspected of damaging the unborn child.
H362	May cause harm to breast-fed children.
H372	Causes damage to organs through prolonged or repeated exposure.
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.

Revision information:
EU Section 09: pH information information was added.
Section 2: <125ml Precautionary - Response information was modified.
CLP: Ingredient table information was modified.
Label: CLP Classification information was modified.
Label: CLP Precautionary - Disposal information was deleted.
Label: CLP Precautionary - Response information was modified.
Label: CLP Supplemental Hazard Statements information was added.
Section 03: Composition table % Column heading information was added.
Section 3: Composition/ Information of ingredients table information was modified.
Section 03: SCL table information was added.
Section 03: Substance not applicable information was added.
Section 04: First Aid - Symptoms and Effects (CLP) information was added.
Section 04: Information on toxicological effects information was modified.
Section 5: Hazardous combustion products table information was modified.
Section 7: Precautions safe handling information information was modified.
Section 8: glove data value information was modified.
Section 8: Occupational exposure limit table information was modified.
Section 09: Color information was added.
Section 9: Evaporation Rate information information was deleted.
Section 9: Explosive properties information information was deleted.
Section 9: Flammable limits (LEL) information information was modified.
Section 9: Flammable limits (UEL) information information was modified.
Section 09: Kinematic Viscosity information information was added.

Section 9: Melting point information information was modified.
Section 09: Odor information was added.
Sections 3 and 9: Odour, colour, grade information information was deleted.
Section 9: Oxidising properties information information was deleted.
Section 9: pH information information was deleted.
Section 9: Property description for optional properties information was modified.
Section 9: Vapour density value information was added.
Section 9: Vapour density value information was deleted.
Section 9: Viscosity information information was deleted.
Section 11: Acute Toxicity table information was modified.
Section 11: Carcinogenicity Table information was modified.
Section 11: Classification disclaimer information was modified.
Section 11: Germ Cell Mutagenicity Table information was modified.
Section 11: Health Effects - Inhalation information information was modified.
Lactation Table information was added.
Section 11: No endocrine disruptor information available warning information was added.
Section 11: Reproductive Hazards information information was deleted.
Section 11: Reproductive Toxicity Table information was modified.
Section 11: Reproductive/developmental effects information information was added.
Section 11: Respiratory Sensitization Table information was modified.
Section 11: Serious Eye Damage/Irritation Table information was modified.
Section 11: Skin Corrosion/Irritation Table information was modified.
Section 11: Skin Sensitization Table information was modified.
Section 11: Target Organs - Repeated Table information was modified.
Section 11: Target Organs - Single Table information was modified.
Section 12: 12.6. Endocrine Disrupting Properties information was added.
Section 12: 12.7. Other adverse effects information was modified.
Section 12: Component ecotoxicity information information was modified.
Section 12: Contact manufacturer for more detail. information was deleted.
Section 12: Mobility in soil information information was added.
Section 12: No endocrine disruptor information available warning information was added.
Section 12: Persistence and Degradability information information was modified.
Section 12:Bioccumulative potential information information was modified.
Section 14 Classification Code – Main Heading information was added.
Section 14 Classification Code – Regulation Data information was added.
Section 14 Control Temperature – Main Heading information was added.
Section 14 Control Temperature – Regulation Data information was added.
Section 14 Disclaimer Information information was added.
Section 14 Emergency Temperature – Main Heading information was added.
Section 14 Emergency Temperature – Regulation Data information was added.
Section 14 Hazard Class + Sub Risk – Main Heading information was added.
Section 14 Hazard Class + Sub Risk – Regulation Data information was added.
Section 14 Hazardous/Not Hazardous for Transportation information was added.
Section 14 Multiplier – Main Heading information was added.
Section 14 Multiplier – Regulation Data information was added.
Section 14 Other Dangerous Goods – Main Heading information was added.
Section 14 Other Dangerous Goods – Regulation Data information was added.
Section 14 Packing Group – Main Heading information was added.
Section 14 Packing Group – Regulation Data information was added.
Section 14 Proper Shipping Name information was added.
Section 14 Regulations – Main Headings information was added.
Section 14 Segregation – Regulation Data information was added.
Section 14 Segregation Code – Main Heading information was added.
Section 14 Special Precautions – Main Heading information was added.
Section 14 Special Precautions – Regulation Data information was added.
Section 14 Transport Category – Main Heading information was added.

Section 14 Transport Category – Regulation Data information was added.
Section 14 Transport in bulk – Regulation Data information was added.
Section 14 Transport in bulk according to Annex II of Marpol and the IBC Code – Main Heading information was added.
Section 14 Transport Not Permitted – Main Heading information was added.
Section 14 Transport Not Permitted – Regulation Data information was added.
Section 14 Tunnel Code – Main Heading information was added.
Section 14 Tunnel Code – Regulation Data information was added.
Section 14 UN Number Column data information was added.
Section 14 UN Number information was added.
Section 14: Transportation classification information was deleted.
Section 15: Carcinogenicity information information was modified.
Section 15: Regulations - Inventories information was added.
Two-column table displaying the unique list of H Codes and statements (std phrases) for all components of the given material. information was modified.
Sectio 16: UK disclaimer information was deleted.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications. In addition, this SDS is being provided to convey health and safety information. If you are the importer of record of this product into the European Union, you are responsible for all regulatory requirements, including, but not limited to, product registrations/notifications, substance volume tracking, and potential substance registration.

3M United Kingdom MSDSs are available at www.3M.com/uk

Safety Data Sheet

Document group:	09-0181-9	**Version number:**	25.01
Revision date:	22/06/2021	**Supersedes date:**	16/02/2021

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (EC) 1907/2006 and its modifications.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier
3M™ Scotch-Weld™ Epoxy Structural Adhesive DP-760 Off-White : Part B

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses
Structural adhesive.

1.3. Details of the supplier of the safety data sheet

Address:	3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.
Telephone:	+44 (0)1344 858 000
E Mail:	tox.uk@mmm.com
Website:	www.3M.com/uk

1.4. Emergency telephone number
+44 (0)1344 858 000

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture
CLP REGULATION (EC) No 1272/2008

The health and environmental classifications of this material have been derived using the calculation method, except in cases where test data are available or the physical form impacts classification. Classification(s) based on test data or physical form are noted below, if applicable.
The carcinogenicity classification for titanium dioxide is not applicable based on physical form (material is not a powder).

CLASSIFICATION:
Acute Toxicity, Category 4 - Acute Tox. 4; H302
Skin Corrosion/Irritation, Category 2 - Skin Irrit. 2; H315
Serious Eye Damage/Eye Irritation, Category 2 - Eye Irrit. 2; H319
Skin Sensitization, Category 1A - Skin Sens. 1A; H317
Germ Cell Mutagenicity, Category 2 - Muta. 2; H341

Hazardous to the Aquatic Environment (Chronic), Category 2 - Aquatic Chronic 2; H411

For full text of H phrases, see Section 16.

2.2. Label elements
CLP REGULATION (EC) No 1272/2008

SIGNAL WORD
WARNING.

Symbols
GHS07 (Exclamation mark) |GHS08 (Health Hazard) |GHS09 (Environment) |

Pictograms

Ingredients:

Ingredient	CAS Nbr	EC No.	% by Wt
p-(2,3-epoxypropoxy)-N,N-bis(2,3-epoxypropyl)aniline	5026-74-4	225-716-2	30 - 60
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	9003-36-5	500-006-8	7 - 13
bis-[4-(2,3-epoxipropoxi)phenyl]propane	1675-54-3	216-823-5	5 - 10
1-chloro-2,3-epoxypropane	106-89-8	203-439-8	0.001 - 0.02

HAZARD STATEMENTS:

H302	Harmful if swallowed.
H315	Causes skin irritation.
H319	Causes serious eye irritation.
H317	May cause an allergic skin reaction.
H341	Suspected of causing genetic defects.
H411	Toxic to aquatic life with long lasting effects.

PRECAUTIONARY STATEMENTS

Prevention:

P273	Avoid release to the environment.
P280F	Wear respiratory protection.

Response:

P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.
P391	Collect spillage.

For containers not exceeding 125 ml the following Hazard and Precautionary statements may be used:

<=125 ml Hazard statements

H317	May cause an allergic skin reaction.

H341 Suspected of causing genetic defects.

<=125 ml Precautionary statements

Prevention:
P280F Wear respiratory protection.

Response:
P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.

SUPPLEMENTAL INFORMATION:

Supplemental Hazard Statements:
EUH212 Warning! Hazardous respirable dust may be formed when used. Do not breathe dust.

16% of the mixture consists of components of unknown acute oral toxicity.

Contains 19% of components with unknown hazards to the aquatic environment.

2.3. Other hazards

None known.

SECTION 3: Composition/information on ingredients

3.1. Substances
Not applicable

3.2. Mixtures

Ingredient	Identifier(s)	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
p-(2,3-epoxypropoxy)-N,N-bis(2,3-epoxypropyl)aniline	(CAS-No.) 5026-74-4 (EC-No.) 225-716-2	30 - 60	Aquatic Chronic 2, H411 Acute Tox. 4, H302 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Muta. 2, H341
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	(CAS-No.) 9003-36-5 (EC-No.) 500-006-8	7 - 13	Skin Irrit. 2, H315 Skin Sens. 1A, H317 Aquatic Chronic 2, H411
Acrylic copolymer	Trade Secret	< 10	Substance not classified as hazardous
Vinyl-Acrylic copolymer	Trade Secret	< 10	Substance not classified as hazardous
bis-[4-(2,3-epoxipropoxi)phenyl]propane	(CAS-No.) 1675-54-3 (EC-No.) 216-823-5 (REACH-No.) 01-2119456619-26	5 - 10	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Chronic 2, H411
Silica, vitreous	(CAS-No.) 60676-86-0 (EC-No.) 262-373-8	5 - 10	Substance with a national occupational exposure limit
Siloxanes and Silicones, di-Me, reaction products with silica	(CAS-No.) 67762-90-7	1 - 5	Substance with a national occupational exposure limit
Titanium dioxide	(CAS-No.) 13463-67-7	1 - 3	Carc. 2, H351 (inhalation)

	(EC-No.) 236-675-5 (REACH-No.) 01-2119489379-17		
[3-(2,3-epoxypropoxy)propyl]trimethoxysilane	(CAS-No.) 2530-83-8 (EC-No.) 219-784-2 (REACH-No.) 01-2119513212-58	0.5 - 1.5	Eye Dam. 1, H318
1-chloro-2,3-epoxypropane	(CAS-No.) 106-89-8 (EC-No.) 203-439-8	0.001 - 0.02	Flam. Liq. 3, H226 Acute Tox. 3, H331 Acute Tox. 3, H311 Acute Tox. 3, H301 Skin Corr. 1B, H314 Skin Sens. 1A, H317 Carc. 1B, H350 Aquatic Chronic 3, H412 Repr. 2, H361f

Please see section 16 for the full text of any H statements referred to in this section

Specific Concentration Limits

Ingredient	Identifier(s)	Specific Concentration Limits
[3-(2,3-epoxypropoxy)propyl]trimethoxysilane	(CAS-No.) 2530-83-8 (EC-No.) 219-784-2 (REACH-No.) 01-2119513212-58	(C >= 5%) Eye Dam. 1, H318
bis-[4-(2,3-epoxipropoxi)phenyl]propane	(CAS-No.) 1675-54-3 (EC-No.) 216-823-5	(C >= 5%) Skin Irrit. 2, H315 (C >= 5%) Eye Irrit. 2, H319

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation
Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact
Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye contact
Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

If swallowed
Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed
No critical symptoms or effects. See Section 11.1, information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Extinguishing media
In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture
None inherent in this product.

Hazardous Decomposition or By-Products

Substance	Condition
Aldehydes.	During combustion.
Carbon monoxide	During combustion.
Carbon dioxide.	During combustion.
Hydrogen Chloride	During combustion.

5.3. Advice for fire-fighters
Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions
Avoid release to the environment.

6.3. Methods and material for containment and cleaning up
Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Seal the container. Dispose of collected material as soon as possible.

6.4. Reference to other sections
Refer to Section 8 and Section 13 for more information

SECTION 7: Handling and storage

7.1. Precautions for safe handling
For industrial/occupational use only. Not for consumer sale or use. Do not handle until all safety precautions have been read and understood. Avoid breathing dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Use personal protective equipment (eg. gloves, respirators…) as required.

7.2. Conditions for safe storage including any incompatibilities
Store away from heat. Store away from acids.

7.3. Specific end use(s)
See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits
If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	CAS Nbr	Agency	Limit type	Additional comments
1-chloro-2,3-epoxypropane	106-89-8	UK HSC	TWA:1.9 mg/m3(0.5 ppm);STEL:5.8 mg/m3(1.5 ppm)	
Titanium dioxide	13463-67-7	UK HSC	TWA(respirable):4 mg/m3;TWA(Inhalable):10 mg/m3	
Silica, vitreous	60676-86-0	UK HSC	TWA(as respirable dust):0.08 mg/m³	
Silicon dioxide	67762-90-7	UK HSC	TWA(as respirable dust):2.4 mg/m3;TWA(as inhalable dust):6 mg/m3	

UK HSC : UK Health and Safety Commission
TWA: Time-Weighted-Average
STEL: Short Term Exposure Limit
CEIL: Ceiling

Biological limit values
No biological limit values exist for any of the components listed in Section 3 of this safety data sheet.

Recommended monitoring procedures: Information on recommended monitoring procedures can be obtained from UK HSC

8.2. Exposure controls

8.2.1. Engineering controls
Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:
Indirect vented goggles.

Applicable Norms/Standards
Use eye protection conforming to EN 166

Skin/hand protection
Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.
Gloves made from the following material(s) are recommended:

Material	Thickness (mm)	Breakthrough Time
Polymer laminate	No data available	No data available

Applicable Norms/Standards
Use gloves tested to EN 374

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:
Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

Applicable Norms/Standards
Use a respirator conforming to EN 140 or EN 136: filter types A & P

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Solid.
Specific Physical Form:	Paste
Colour	Off-White
Odor	Epoxy
Odour threshold	*No data available.*
Melting point/freezing point	*No data available.*
Boiling point/boiling range	*Not applicable.*
Flammability (solid, gas)	Not classified
Flammable Limits(LEL)	*Not applicable.*
Flammable Limits(UEL)	*Not applicable.*
Flash point	>=100 ºC [*Test Method:*Closed Cup]
Autoignition temperature	*Not applicable.*
Decomposition temperature	*No data available.*
pH	*substance/mixture is non-soluble (in water)*
Kinematic Viscosity	826,771.653543307 mm²/sec
Water solubility	Negligible
Solubility- non-water	*No data available.*
Partition coefficient: n-octanol/water	*No data available.*
Vapour pressure	*Not applicable.*
Density	>=1.23 g/cm3
Relative density	1.23 - 1.29 [*Ref Std:*WATER=1]
Relative Vapor Density	*Not applicable.*

9.2. Other information

9.2.2 Other safety characteristics

EU Volatile Organic Compounds	*No data available.*
Evaporation rate	*Not applicable.*
Molecular weight	*No data available.*
Percent volatile	1 % weight

SECTION 10: Stability and reactivity

10.1 Reactivity
This material is considered to be non reactive under normal use conditions

10.2 Chemical stability
Stable.

10.3 Possibility of hazardous reactions
Hazardous polymerisation will not occur.

10.4 Conditions to avoid
Heat.

10.5 Incompatible materials
Strong acids.

10.6 Hazardous decomposition products

Substance	Condition
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from internal hazard assessments.

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation
May cause additional health effects (see below).

Skin contact
Skin Irritation: Signs/symptoms may include localised redness, swelling, itching, dryness, cracking, blistering, and pain. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching. May cause additional health effects (see below).

Eye contact
Severe eye irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Ingestion
Harmful if swallowed.
Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea. May cause additional health effects (see below).

Additional Health Effects:

Genotoxicity:
Genotoxicity and Mutagenicity: May interact with genetic material and possibly alter gene expression.

Toxicological Data
If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE300 - 2,000 mg/kg
p-(2,3-epoxypropoxy)-N,N-bis(2,3-epoxypropyl)aniline	Dermal	Rabbit	LD50 > 4,000 mg/kg
p-(2,3-epoxypropoxy)-N,N-bis(2,3-epoxypropyl)aniline	Ingestion	Rat	LD50 500-5000 mg/kg
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	Dermal	Rabbit	LD50 > 2,000 mg/kg
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 1.7 mg/l
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	Ingestion	Rat	LD50 > 5,000 mg/kg
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Dermal	Rat	LD50 > 1,600 mg/kg
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Ingestion	Rat	LD50 > 1,000 mg/kg
Silica, vitreous	Dermal	Rabbit	LD50 > 5,000 mg/kg
Silica, vitreous	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Silica, vitreous	Ingestion	Rat	LD50 > 5,110 mg/kg
Siloxanes and Silicones, di-Me, reaction products with silica	Dermal	Rabbit	LD50 > 5,000 mg/kg
Siloxanes and Silicones, di-Me, reaction products with silica	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Rat	LD50 > 5,110 mg/kg
Titanium dioxide	Dermal	Rabbit	LD50 > 10,000 mg/kg
Titanium dioxide	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 6.82 mg/l
Titanium dioxide	Ingestion	Rat	LD50 > 10,000 mg/kg
[3-(2,3-epoxypropoxy)propyl]trimethoxysilane	Dermal	Rabbit	LD50 4,000 mg/kg
[3-(2,3-epoxypropoxy)propyl]trimethoxysilane	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 5.3 mg/l
[3-(2,3-epoxypropoxy)propyl]trimethoxysilane	Ingestion	Rat	LD50 7,010 mg/kg
1-chloro-2,3-epoxypropane	Dermal	Rabbit	LD50 755 mg/kg
1-chloro-2,3-epoxypropane	Inhalation-Vapour (4 hours)	Rat	LC50 1.7 mg/l
1-chloro-2,3-epoxypropane	Ingestion	Rat	LD50 260 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
p-(2,3-epoxypropoxy)-N,N-bis(2,3-epoxypropyl)aniline	Rabbit	Irritant
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	Rabbit	Mild irritant
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Rabbit	Mild irritant
Silica, vitreous	Rabbit	No significant irritation
Siloxanes and Silicones, di-Me, reaction products with silica	Rabbit	No significant irritation
Titanium dioxide	Rabbit	No significant irritation
[3-(2,3-epoxypropoxy)propyl]trimethoxysilane	Rabbit	Mild irritant

1-chloro-2,3-epoxypropane	Human and animal	Corrosive

Serious Eye Damage/Irritation

Name	Species	Value
p-(2,3-epoxypropoxy)-N,N-bis(2,3-epoxypropyl)aniline	Rabbit	Severe irritant
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	Rabbit	No significant irritation
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Rabbit	Moderate irritant
Silica, vitreous	Rabbit	No significant irritation
Siloxanes and Silicones, di-Me, reaction products with silica	Rabbit	No significant irritation
Titanium dioxide	Rabbit	No significant irritation
[3-(2,3-epoxypropoxy)propyl]trimethoxysilane	Rabbit	Corrosive
1-chloro-2,3-epoxypropane	Rabbit	Corrosive

Skin Sensitisation

Name	Species	Value
p-(2,3-epoxypropoxy)-N,N-bis(2,3-epoxypropyl)aniline	Guinea pig	Sensitising
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	Multiple animal species	Sensitising
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Human and animal	Sensitising
Silica, vitreous	Human and animal	Not classified
Siloxanes and Silicones, di-Me, reaction products with silica	Human and animal	Not classified
Titanium dioxide	Human and animal	Not classified
[3-(2,3-epoxypropoxy)propyl]trimethoxysilane	Guinea pig	Not classified
1-chloro-2,3-epoxypropane	Human and animal	Sensitising

Respiratory Sensitisation

Name	Species	Value
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Human	Not classified

Germ Cell Mutagenicity

Name	Route	Value
p-(2,3-epoxypropoxy)-N,N-bis(2,3-epoxypropyl)aniline	In Vitro	Some positive data exist, but the data are not sufficient for classification
p-(2,3-epoxypropoxy)-N,N-bis(2,3-epoxypropyl)aniline	In vivo	Mutagenic
bis-[4-(2,3-epoxipropoxi)phenyl]propane	In vivo	Not mutagenic
bis-[4-(2,3-epoxipropoxi)phenyl]propane	In Vitro	Some positive data exist, but the data are not sufficient for classification
Silica, vitreous	In Vitro	Not mutagenic
Siloxanes and Silicones, di-Me, reaction products with silica	In Vitro	Not mutagenic
Titanium dioxide	In Vitro	Not mutagenic
Titanium dioxide	In vivo	Not mutagenic
[3-(2,3-epoxypropoxy)propyl]trimethoxysilane	In vivo	Not mutagenic
[3-(2,3-epoxypropoxy)propyl]trimethoxysilane	In Vitro	Some positive data exist, but the data are not

		sufficient for classification
1-chloro-2,3-epoxypropane	In Vitro	Some positive data exist, but the data are not sufficient for classification
1-chloro-2,3-epoxypropane	In vivo	Mutagenic

Carcinogenicity

Name	Route	Species	Value
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
Silica, vitreous	Not specified.	Mouse	Some positive data exist, but the data are not sufficient for classification
Siloxanes and Silicones, di-Me, reaction products with silica	Not specified.	Mouse	Some positive data exist, but the data are not sufficient for classification
Titanium dioxide	Ingestion	Multiple animal species	Not carcinogenic
Titanium dioxide	Inhalation	Rat	Carcinogenic.
[3-(2,3-epoxypropoxy)propyl]trimethoxysilane	Dermal	Mouse	Not carcinogenic
1-chloro-2,3-epoxypropane	Dermal	Mouse	Not carcinogenic
1-chloro-2,3-epoxypropane	Ingestion	Rat	Carcinogenic.
1-chloro-2,3-epoxypropane	Inhalation	Rat	Carcinogenic.

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Ingestion	Not classified for female reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Ingestion	Not classified for male reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Dermal	Not classified for development	Rabbit	NOAEL 300 mg/kg/day	during organogenesis
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Ingestion	Not classified for development	Rat	NOAEL 750 mg/kg/day	2 generation
Silica, vitreous	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Silica, vitreous	Inhalation	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Silica, vitreous	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis
[3-(2,3-epoxypropoxy)propyl]trimethoxysilane	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,000 mg/kg/day	1 generation
[3-(2,3-epoxypropoxy)propyl]trimethoxysilane	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	1 generation
[3-(2,3-epoxypropoxy)propyl]trimethoxysilane	Ingestion	Not classified for development	Rat	NOAEL 3,000 mg/kg/day	during organogenesis
1-chloro-2,3-epoxypropane	Inhalation	Not classified for female reproduction	Rat	NOAEL 0.2 mg/l	10 weeks
1-chloro-2,3-epoxypropane	Inhalation	Not classified for development	Multiple animal species	NOAEL 0.09 mg/l	during organogenesis
1-chloro-2,3-epoxypropane	Ingestion	Not classified for development	Multiple animal species	NOAEL 160 mg/kg/day	during gestation

1-chloro-2,3-epoxypropane	Ingestion	Toxic to male reproduction	Rat	LOAEL 6.25 mg/kg/day	23 days
1-chloro-2,3-epoxypropane	Inhalation	Toxic to male reproduction	Rat	NOAEL 0.02 mg/l	10 weeks

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
1-chloro-2,3-epoxypropane	Inhalation	respiratory irritation	May cause respiratory irritation	Human	NOAEL not available	occupational exposure
1-chloro-2,3-epoxypropane	Inhalation	liver	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL not available	occupational exposure

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Dermal	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	2 years
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Dermal	nervous system	Not classified	Rat	NOAEL 1,000 mg/kg/day	13 weeks
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Ingestion	auditory system | heart | endocrine system | hematopoietic system | liver | eyes | kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Silica, vitreous	Inhalation	respiratory system | silicosis	Not classified	Human	NOAEL Not available	occupational exposure
Siloxanes and Silicones, di-Me, reaction products with silica	Inhalation	respiratory system | silicosis	Not classified	Human	NOAEL Not available	occupational exposure
Titanium dioxide	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 0.01 mg/l	2 years
Titanium dioxide	Inhalation	pulmonary fibrosis	Not classified	Human	NOAEL Not available	occupational exposure
[3-(2,3-epoxypropoxy)propyl]trimethoxysilane	Ingestion	heart | endocrine system | bone, teeth, nails, and/or hair | hematopoietic system | liver | immune system | nervous system | kidney and/or bladder | respiratory system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
1-chloro-2,3-epoxypropane	Inhalation	liver	Causes damage to organs through prolonged or repeated exposure	Rat	NOAEL 0.21 mg/l	19 days
1-chloro-2,3-epoxypropane	Inhalation	kidney and/or bladder	May cause damage to organs though prolonged or repeated exposure	Rat	NOAEL 0.04 mg/l	136 weeks
1-chloro-2,3-epoxypropane	Inhalation	endocrine system	Not classified	Rat	NOAEL 0.377 mg/l	4 weeks
1-chloro-2,3-epoxypropane	Inhalation	immune system	Not classified	Rat	LOAEL 0.211 mg/l	4 weeks
1-chloro-2,3-epoxypropane	Inhalation	heart	Not classified	Rat	NOAEL 0.02 mg/l	98 days
1-chloro-2,3-epoxypropane	Inhalation	nervous system	Not classified	Rat	NOAEL 0.002 mg/l	98 days
1-chloro-2,3-epoxypropane	Inhalation	respiratory system	Not classified	Multiple	NOAEL 0.02	13 weeks

				animal species	mg/l	
1-chloro-2,3-epoxypropane	Inhalation	blood	Not classified	Rat	NOAEL 0.189 mg/l	90 days
1-chloro-2,3-epoxypropane	Ingestion	heart | blood	Not classified	Rat	NOAEL 80 mg/kg/day	12 weeks
1-chloro-2,3-epoxypropane	Ingestion	liver	Not classified	Rat	NOAEL 25 mg/kg/day	90 days

Aspiration Hazard
For the component/components, either no data is currently available or the data is not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

11.2. Information on other hazards

This material does not contain any substances that are assessed to be an endocrine disruptor for human health.

SECTION 12: Ecological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

12.1. Toxicity

No product test data available.

Material	CAS #	Organism	Type	Exposure	Test endpoint	Test result
p-(2,3-epoxypropoxy)-N,N-bis(2,3-epoxypropyl)aniline	5026-74-4	Water flea	Estimated	48 hours	EC50	18 mg/l
p-(2,3-epoxypropoxy)-N,N-bis(2,3-epoxypropyl)aniline	5026-74-4	Bacteria	Experimental	16 hours	EC50	>=10 mg/l
p-(2,3-epoxypropoxy)-N,N-bis(2,3-epoxypropyl)aniline	5026-74-4	Common Carp	Experimental	96 hours	LC50	4.2 mg/l
p-(2,3-epoxypropoxy)-N,N-bis(2,3-epoxypropyl)aniline	5026-74-4	Green algae	Experimental	96 hours	EC50	13 mg/l
p-(2,3-epoxypropoxy)-N,N-bis(2,3-epoxypropyl)aniline	5026-74-4	Green algae	Experimental	96 hours	NOEC	4.2 mg/l
p-(2,3-epoxypropoxy)-N,N-bis(2,3-epoxypropyl)aniline	5026-74-4	Water flea	Experimental	21 days	NOEC	0.42 mg/l
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	9003-36-5	Green Algae	Experimental	72 hours	EC50	1.8 mg/l
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	9003-36-5	Activated sludge	Unknown	3	IC50	>100 mg/l
bis-[4-(2,3-epoxipropoxi)phenyl]propane	1675-54-3	Activated sludge	Estimated	3 hours	IC50	>100 mg/l

bis-[4-(2,3-epoxipropoxi)phenyl]propane	1675-54-3	Rainbow trout	Estimated	96 hours	LC50	2 mg/l
bis-[4-(2,3-epoxipropoxi)phenyl]propane	1675-54-3	Water flea	Estimated	48 hours	EC50	1.8 mg/l
bis-[4-(2,3-epoxipropoxi)phenyl]propane	1675-54-3	Green Algae	Experimental	72 hours	EC50	>11 mg/l
bis-[4-(2,3-epoxipropoxi)phenyl]propane	1675-54-3	Green Algae	Experimental	72 hours	NOEC	4.2 mg/l
bis-[4-(2,3-epoxipropoxi)phenyl]propane	1675-54-3	Water flea	Experimental	21 days	NOEC	0.3 mg/l
Silica, vitreous	60676-86-0	Common Carp	Experimental	72 hours	LC50	>10,000 mg/l
Siloxanes and Silicones, di-Me, reaction products with silica	67762-90-7		Data not available or insufficient for classification			N/A
Titanium dioxide	13463-67-7	Activated sludge	Experimental	3 hours	NOEC	>=1,000 mg/l
Titanium dioxide	13463-67-7	Diatom	Experimental	72 hours	EC50	>10,000 mg/l
Titanium dioxide	13463-67-7	Fathead minnow	Experimental	96 hours	LC50	>100 mg/l
Titanium dioxide	13463-67-7	Water flea	Experimental	48 hours	EC50	>100 mg/l
Titanium dioxide	13463-67-7	Diatom	Experimental	72 hours	NOEC	5,600 mg/l
[3-(2,3-epoxypropoxy)propyl]trimethoxysilane	2530-83-8	Bacteria	Experimental	5 hours	EC10	1,520 mg/l
[3-(2,3-epoxypropoxy)propyl]trimethoxysilane	2530-83-8	Common Carp	Experimental	96 hours	LC50	55 mg/l
[3-(2,3-epoxypropoxy)propyl]trimethoxysilane	2530-83-8	Crustacea other	Experimental	48 hours	LC50	324 mg/l
[3-(2,3-epoxypropoxy)propyl]trimethoxysilane	2530-83-8	Green algae	Experimental	96 hours	EC50	350 mg/l
[3-(2,3-epoxypropoxy)propyl]trimethoxysilane	2530-83-8	Green Algae	Experimental	96 hours	NOEC	130 mg/l
[3-(2,3-epoxypropoxy)propyl]trimethoxysilane	2530-83-8	Water flea	Experimental	21 days	NOEC	>=100 mg/l
1-chloro-2,3-epoxypropane	106-89-8	Bacteria	Experimental	16 hours	LOEC	55 mg/l
1-chloro-2,3-epoxypropane	106-89-8	Fathead minnow	Experimental	96 hours	LC50	10.6 mg/l
1-chloro-2,3-epoxypropane	106-89-8	Green Algae	Experimental	72 hours	EC50	15 mg/l
1-chloro-2,3-epoxypropane	106-89-8	Water flea	Experimental	48 hours	EC50	23.9 mg/l
1-chloro-2,3-epoxypropane	106-89-8	Green Algae	Experimental	72 hours	NOEC	1.7 mg/l

12.2. Persistence and degradability

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
p-(2,3-epoxypropoxy)-N,N-bis(2,3-epoxypropyl)aniline	5026-74-4	Experimental Hydrolysis		Hydrolytic half-life	4.1 days (t 1/2)	Non-standard method
p-(2,3-epoxypropoxy)-N,N-bis(2,3-epoxypropyl)aniline	5026-74-4	Experimental Biodegradation	29 days	CO2 evolution	≤10 % weight	OECD 301B - Modified sturm or CO2

Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	9003-36-5	Experimental Biodegradation	28 days	CO2 evolution	16 %CO2 evolution/THCO2 evolution	OECD 301B - Modified sturm or CO2
bis-[4-(2,3-epoxipropoxi)phenyl]propane	1675-54-3	Experimental Hydrolysis		Hydrolytic half-life	117 hours (t 1/2)	Non-standard method
bis-[4-(2,3-epoxipropoxi)phenyl]propane	1675-54-3	Experimental Biodegradation	28 days	BOD	5 %BOD/COD	OECD 301F - Manometric respirometry
Silica, vitreous	60676-86-0	Data not availbl-insufficient			N/A	
Siloxanes and Silicones, di-Me, reaction products with silica	67762-90-7	Data not availbl-insufficient			N/A	
Titanium dioxide	13463-67-7	Data not availbl-insufficient			N/A	
[3-(2,3-epoxypropoxy)propyl]trimethoxysilane	2530-83-8	Experimental Hydrolysis		Hydrolytic half-life	6.5 hours (t 1/2)	Non-standard method
[3-(2,3-epoxypropoxy)propyl]trimethoxysilane	2530-83-8	Experimental Biodegradation	28 days	Dissolv. Organic Carbon Deplet	37 % weight	Non-standard method
1-chloro-2,3-epoxypropane	106-89-8	Experimental Hydrolysis		Hydrolytic half-life	3.9 days (t 1/2)	Non-standard method
1-chloro-2,3-epoxypropane	106-89-8	Estimated Biodegradation	14 days	BOD	68 % BOD/ThBOD	OECD 301C - MITI test (I)

12.3 : Bioaccumulative potential

Material	Cas No.	Test type	Duration	Study Type	Test result	Protocol
p-(2,3-epoxypropoxy)-N,N-bis(2,3-epoxypropyl)aniline	5026-74-4	Estimated Bioconcentration		Log Kow	0.87	Non-standard method
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	9003-36-5	Experimental Bioconcentration		Log Kow	≤3.6	OECD 117 log Kow HPLC method
bis-[4-(2,3-epoxipropoxi)phenyl]propane	1675-54-3	Experimental Bioconcentration		Log Kow	3.242	Non-standard method
Silica, vitreous	60676-86-0	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Siloxanes and Silicones, di-Me, reaction products with silica	67762-90-7	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Titanium dioxide	13463-67-7	Experimental BCF-Carp	42 days	Bioaccumulation factor	9.6	Non-standard method
[3-(2,3-epoxypropoxy)propyl]trimethoxysilane	2530-83-8	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
1-chloro-2,3-epoxypropane	106-89-8	Experimental Bioconcentration		Log Kow	0.45	Non-standard method

12.4. Mobility in soil

Material	Cas No.	Test type	Study Type	Test result	Protocol
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	9003-36-5	Experimental Mobility in Soil	Koc	4,460 l/kg	OECD 121 Estim. of Koc by HPLC
[3-(2,3-epoxypropoxy)propyl]trimethoxysilane	2530-83-8	Estimated Mobility in Soil	Koc	58 l/kg	Episuite™

12.5. Results of the PBT and vPvB assessment

This material does not contain any substances that are assessed to be a PBT or vPvB

12.6. Endocrine disrupting properties

This material does not contain any substances that are assessed to be an endocrine disruptor for environmental effects

12.7. Other adverse effects
No information available.

SECTION 13: Disposal considerations

13.1 Waste treatment methods
Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

EU waste code (product as sold)
08 04 09* Waste adhesives and sealants containing organic solvents or other dangerous substances

SECTION 14: Transportation information

Exemption: For vessels containing a net quantity of 5 l or a net mass of 5 kg or less per single or inner packaging , special provision 375 (ADR), exemption per 2.10.2.7 (IMDG) or special provision A197 (IATA) may be applied, if applicable
IATA: UN3077; Environmentally Hazardous Substance, Solid, N.O.S (Trigylcidyl-P-Aminophenol); 9; III.
IMDG: UN3077; Environmentally Hazardous Substance, Solid, N.O.S (Trigylcidyl-P-Aminophenol); 9; III; Marine Pollutant: Trigylcidyl-P-Aminophenol; FA, SF.
ADR: UN3077; Environmentally Hazardous Substance, Solid, N.O.S (Trigylcidyl-P-Aminophenol); 9; III; (-); M7.

Please contact the address or phone number listed on the first page of the SDS for additional information on the transport/shipment of the material by rail (RID) or inland waterways (ADN).

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Carcinogenicity

Ingredient	CAS Nbr	Classification	Regulation
bis-[4-(2,3-epoxipropoxi)phenyl]propane	1675-54-3	Gr. 3: Not classifiable	International Agency for Research on Cancer
1-chloro-2,3-epoxypropane	106-89-8	Carc. 1B	Regulation (EC) No.

			1272/2008, Table 3.1
1-chloro-2,3-epoxypropane	106-89-8	Grp. 2A: Probable human carc.	International Agency for Research on Cancer
Titanium dioxide	13463-67-7	Grp. 2B: Possible human carc.	International Agency for Research on Cancer

Global inventory status
Contact 3M for more information. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

15.2. Chemical Safety Assessment
A chemical safety assessment has not been carried out for this mixture. Chemical safety assessments for the contained substances may have been carried out by the registrants of the substances in accordance with Regulation (EC) No 1907/2006, as amended.

SECTION 16: Other information

List of relevant H statements

H226	Flammable liquid and vapour.
H301	Toxic if swallowed.
H302	Harmful if swallowed.
H311	Toxic in contact with skin.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H331	Toxic if inhaled.
H341	Suspected of causing genetic defects.
H350	May cause cancer.
H351i	Suspected of causing cancer by inhalation.
H361f	Suspected of damaging fertility.
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.

Revision information:
Section 2: <125ml Precautionary - Prevention information was modified.
Label: CLP Precautionary - Prevention information was modified.
Section 12: Mobility in soil information information was modified.
Section 14 Classification Code – Regulation Data information was modified.
Section 14 Control Temperature – Regulation Data information was modified.
Section 14 Emergency Temperature – Regulation Data information was modified.
Section 14 Hazard Class + Sub Risk – Regulation Data information was modified.
Section 14 Multiplier – Regulation Data information was modified.
Section 14 Other Dangerous Goods – Regulation Data information was modified.
Section 14 Packing Group – Regulation Data information was modified.
Section 14 Proper Shipping Name information was modified.
Section 14 Segregation – Regulation Data information was modified.
Section 14 Transport Category – Regulation Data information was modified.
Section 14 Transport in bulk – Regulation Data information was modified.
Section 14 Transport Not Permitted – Main Heading information was deleted.

Section 14 Transport Not Permitted – Regulation Data information was deleted.
Section 14 Tunnel Code – Regulation Data information was modified.
Section 14 UN Number Column data information was modified.
Section 14: Transportation classification information was modified.
Section 15: Regulations - Inventories information was added.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications. In addition, this SDS is being provided to convey health and safety information. If you are the importer of record of this product into the European Union, you are responsible for all regulatory requirements, including, but not limited to, product registrations/notifications, substance volume tracking, and potential substance registration.

3M United Kingdom MSDSs are available at www.3M.com/uk