

# 3M™ Dual Lock™ Reclosable Fasteners Custom Adhesive Program

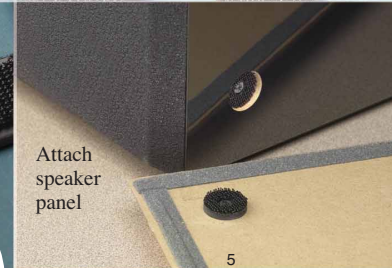
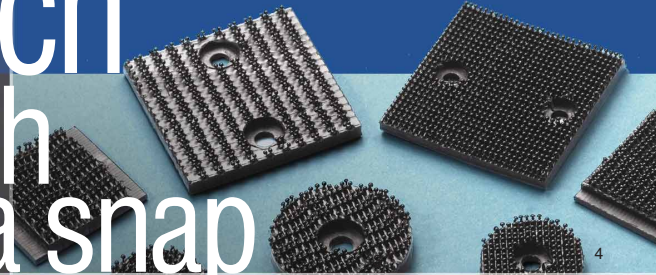
## Mix & Match with a snap snap snap



Attach vinyl graphics



Available in black and clear



Attach speaker panel



Secure sign edge molding

Six fasteners  
with choice of  
11 adhesives

“Snap” is the sound of assurance when pressing together the two sides of a 3M™ Dual Lock™ Reclosable Fastener. That’s the sound of hundreds of mushroom-shaped stems interlocking to give you enough strength to replace unsightly mechanical fasteners and messy adhesives in many applications. Yet you can readily open and close, put up and take down, snap after snap.

### Custom adhesive selection

With the Mix & Match Program, you can combine your choice of three black or three clear fasteners with any one of 11 pressure sensitive acrylic adhesives. With custom fastener/adhesive combinations you have a wide choice for bonding fastener strips to many surfaces including high and low surface energy plastics, bare and painted metal, glass, sealed wood, and foam.

### Mix & Match fast

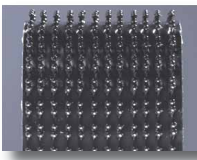

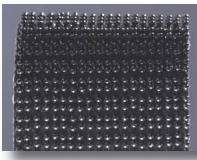
- Pricing in 1 day (minimum 6" x 100 yards or equivalent)
- Sample up to 1" x 1 yard shipped within 7 days
- Order shipped in 21 days



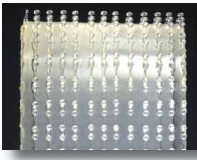


# Mix & Match

## Mix 3M™ Dual Lock™ Reclosable Fastener

### Black\*

Product Number	Stem Count	
3922	170	 6
3901	250	 7
3921	400	 8

### Clear

Product Number	Stem Count	
3912	170	 9
3900	250	 10
3911	400	 11

To evaluate closure strength, start most applications with stem counts of 250 to 250. Use 170 to 250 for less strength, and 400 to 250 for more strength. Mating 170 to 170 or 400 to 400 is not recommended.

\* All current products can be made as either black or clear.

## Match

### 3M™ Pressure Sensitive Acrylic Adhesives

Product Number	Color	Description	Relative Adhesion	
			HSE	LSE
4905	Clear	General purpose; clear foam	High	Low
4920	White	General purpose; firm foam	High	Low
4926	Gray	Multi-purpose; conformable foam	High	Medium
4929	Black	General purpose; firm foam	High	Low
4930	White	General purpose; firm foam	High	Low
4941	Gray	Multi-purpose; conformable foam; thicker version of 4926	High	Medium
4951	White	Low temp applicable; firm foam	High	Low
4952	White	Bonds to Low Surface Energy substrates; firm foam	High	High
4957	Gray	Low temp applicable; conformable foam	High	Low
4959	White	General purpose; firm foam; thickest adhesive 120 mils	High	Low
F9473PC	Clear	High shear strength and temperature resistance without foam	High	Low

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70-0709-4038-5



# Reclosable Fasteners Design Guide

*Hidden strength for multiple openings and closings  
wherever people live, relax, work, or play*



## 3M™ Reclosable Fasteners

# Smooth surfaces for your design with closure strength and opening ease matched to the job

Zippers, screws, bolts, snaps, hooks and other traditional reclosable fasteners open and close. But if you want to imagine more and achieve more in product design and assembly, consider 3M Reclosable Fasteners for many closings or attachments and easy openings or removals.

### Clean lines and smooth sleek surfaces –

3M Reclosable Fasteners are hidden beneath the surface of your product. With adhesive-backed fasteners, there are no surface holes or protrusions.



*In and around the seat, 3M™ Flame Resistant Scotchmate™ Reclosable Hook and Loop Fasteners secure a kickplate/access panel, hold seat cushions in place, and fasten carpeting to the floor.*



*Attach interior wood muntin bars to window glass with clear 3M™ Dual Lock™ Low Profile Reclosable Fasteners.*

### Fast, easy assembly –

Adhesive-backed versions apply as quickly and easily as tape to many plastics, bare or painted metal, sealed wood, glass and more.



*For a lightweight, portable exhibit, the hook side of a 3M™ Scotchmate™ Thin Reclosable Fastener is adhered to the back of a flexible graphic and meshes directly with the fabric backwall.*

### Expanded design options –

Select closure strengths, shapes, thicknesses, opaque or transparent and plain or pressure sensitive adhesive backings. Adhesives are available with a selection of characteristics such as flame resistance, low or high temperature resistance, bonding to low surface energy plastics, plasticizer resistance and more.

## Rolls, piece parts, and custom fabrication



3M™ Reclosable Fasteners are available in rolls. All can be die-cut to fit your design and manufacturing process. 3M™ Dual Lock™ Reclosable Fasteners are also available in ready-to-use piece parts for application where limited surface area prohibits pressure sensitive attachment. Pre-drilled and pop-in stems help simplify fabrication.



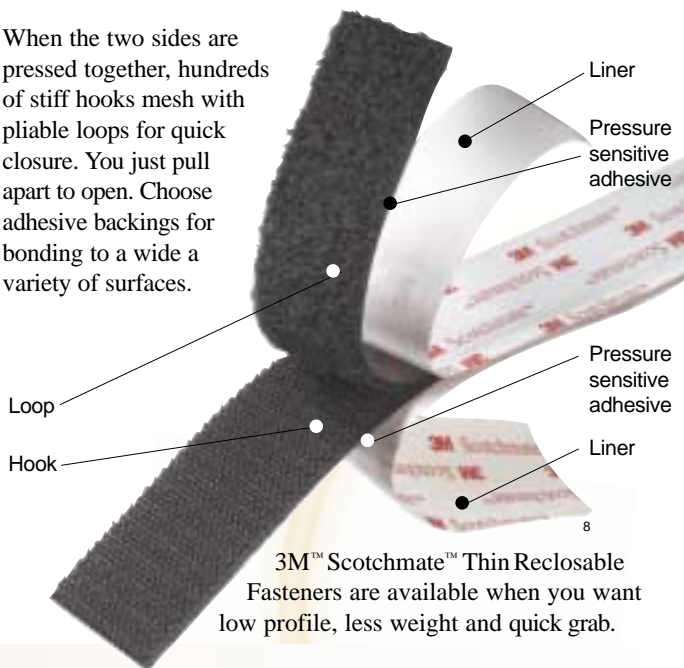
*Pre-cut 3M™ Dual Lock™ Reclosable Fasteners hold access panels in electronic equipment. Pre-cut shapes are available with pressure sensitive adhesive or plain backing. Pop-in stems, slide-in pieces or mechanical attachments provide alternative options.*



*In retail custom framing, frame samples backed with die-cut 3M™ Scotchmate™ Reclosable Fasteners remove from the wall display and replace thousands of times for customer inspection and service.*

## 3M™ Scotchmate™ Reclosable Fasteners family for thousands of easy openings and closings

When the two sides are pressed together, hundreds of stiff hooks mesh with pliable loops for quick closure. You just pull apart to open. Choose adhesive backings for bonding to a wide variety of surfaces.



3M™ Scotchmate™ Thin Reclosable Fasteners are available when you want low profile, less weight and quick grab.

## 3M™ Dual Lock™ Reclosable Fasteners family for hundreds of closures with greater holding power

When the two sides are pressed together, hundreds of mushroom-shaped stems interlock. “Snap” announces that the fastener is engaged. Compared to hook and loop, tensile strength is greater with 5x more holding power. Choose adhesive-backed for a wide variety of surfaces or plain-backed for sewing, stapling or ultrasonic welding into place.



3M™ Dual Lock™ Low Profile Reclosable Fasteners are available when you want features similar to standard 3M™ Dual Lock™ Reclosable Fasteners, but a thinner version.



10

### Click for reclosable ideas in these and other areas

- Aerospace
- Automotive Interiors
- Commercial Vehicles (trucks, trailers, buses and rail cars)
- Home and Office
- Electronics and Electrical
- Marine
- P.O.P. and Displays



11

## 3M™ Scotchmate™ Reclosable Fasteners

Product	SJ# xxx	Fastener Material	Closure Life (Max.)	Adhesive Type	Liner	Engaged Thickness in. (mm)	Operating Temperature	Resist Flame	Other Features
3519FR	3518FR	FR Nylon	5,000	Rubber	Film	0.15 (3.8)	120°F (49°C)	•	Meets FAR 25.853
3522	3523	Nylon	5,000	Acrylic	Film	0.15 (3.8)	158°F (70°C)		Plasticizer resistant adhesive
3526N	3527N	Nylon	5,000	Synthetic rubber	Film	0.15 (3.8)	120°F (49°C)		Lead-product
3530	3531	Nylon	5,000	Synthetic rubber	Film	0.15 (3.8)	100°F (37°C)		Aggressive adhesive
3532N	3533N	Nylon	5,000	Synthetic rubber	Film	0.15 (3.8)	110°F (43°C)		Medium tack
3572	3571	Nylon	5,000	Acrylic	Film	0.15 (3.8)	200°F (93°C)		High performance acrylic adhesive
3576*	3577*	Polyester*	1,000	Acrylic	Film	0.15 (3.8)	200°F (93°C)		High performance acrylic adhesive
3586FR*	3587FR*	FR Polyester*	1,000	Synthetic rubber	Film	0.17 (4.3)	120°F (49°C)	•	Meets FAR 25.853
<b>3M™ Scotchmate™ Thin Reclosable Fastener</b>									
3506	3507	Polypropylene / Polyester	50	Acrylic	Paper	0.04 (0.09)	120°F (49°C)		Thin, limited cycle life

\*Polyester fasteners are best suited where weight gain from moisture is not desired.

Standard colors: Black, white, beige (also available in custom colors – minimums apply)

## 3M™ Dual Lock™ Reclosable Fasteners

Product SJ# (250 / 400 / 170)	Fastener Material	Closure Life	Adhesive Type	Color	Engaged Thickness in. (mm)	Operating Temperature	Other Features
3440 / 41 / 42	Polypropylene	1,000	None	Black	0.21 (5.3)	200°F (93°C)	Plain back
3223 / 3443 / 44	Polypropylene	1,000	None	Black	0.24 (6.1)	200°F (93°C)	Non-woven backing for attaching
3460 / 61 / 62	Polypropylene	1,000	None	Clear	0.21 (5.3)	200°F (93°C)	Clear for color matching
3540 / 41 / 42	Polypropylene	1,000	Rubber	Black	0.28 (7.2)	120°F (49°C)	Good for LSE bonding
3550 / 51 / 52	Polypropylene	1,000	Acrylic	Black	0.27 (6.9)	180°F (82°C)	High performance acrylic foam adhesive
* / 53 / 54	Polypropylene	1,000	Acrylic	Black	0.29 (7.4)	180°F (82°C)	Grey foam
3560 / 61 / 62	Polypropylene	1,000	Acrylic	Clear	0.27 (6.9)	180°F (82°C)	Clear for color matching, high performance VHB tape adhesive
<b>3M™ Dual Lock™ Low Profile Reclosable Fastener</b>							
4570	Polypropylene	100	Acrylic	Clear	0.105 (2.7)	158°F (70°C)	Low profile, LSE adhesive
4580	Polypropylene	100	Acrylic	Clear	0.110 (2.8)	180°F (82°C)	Low profile, high performance VHB tape adhesive

All PSA products are on film liners (except SJ4570 and SJ3506/07 have paper liners) – four square inches of fastening area per pound of static load is a suggested starting point.

Rubber adhesives are suited for indoor applications or attachments to low surface energy (LSE) materials such as polyethylene, polypropylene, powder coated paints, etc. Acrylic adhesives are better suited for outdoor, high temperature or high humidity applications.

\* Not available in 250. See Dual Lock Mix and Match Program for alternative adhesives – Refer to Fastening Price Pages

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# Reclosable Fasteners for Point of Purchase and Exhibits

*Hidden strength for multiple openings and closings*



*Graphics panels for backdrops behind athletic shoes are attached to melamine framing with 3M™ Dual Lock™ Low Profile Reclosable Fasteners.*



*For a lightweight, portable exhibit, the hook side of a 3M™ Scotchmate™ Thin Reclosable Fastener is adhered to the back of a flexible graphic and meshes directly with the fabric backwall.*



*Long strips of 3M™ Scotchmate™ Reclosable Hook and Loop Fasteners attach styrene panels to an exhibit frame for quick assembly and disassembly.*

3M Reclosable Fasteners hide beneath the surface. You can eliminate the installation work and weight of screws, bolts and metal closures while keeping surfaces smooth and free of holes and protrusions. Select closure strengths, shapes, thicknesses, opaque or transparent and pressure sensitive adhesive backings to meet varying requirements. Adhesive-backings are available with a selection of characteristics such as bonding to low surface energy plastics, high temperature resistance, plasticizer resistance and more.

Select 3M™ Scotchmate™ Reclosable Fasteners for thousands of easy openings and closings or 3M™ Dual Lock™ Reclosable Fasteners for hundreds of closures with greater holding power.

## 3M™ Reclosable Fasteners for P.O.P. and Exhibits



5

To secure metal edge molding around an internally-illuminated sign, die-cut squares of 3M™ Scotchmate™ Reclosable Hook and Loop Fasteners or 3M™ Dual Lock™ Reclosable Fasteners eliminate the time and labor of unsightly screws. The molding holds the sign face in place. Access for bulb replacement is fast and convenient.



6

Plastic literature racks held to trade show booth tables with 3M™ Scotchmate™ Reclosable Fasteners or 3M™ Dual Lock™ Reclosable Fasteners remove readily for table shipment. Adhesive-backings are available to bond to many plastics including those with low surface energy.



7

Removable plastic display shelves are held securely to a trade show backwall with 3M™ Dual Lock™ Reclosable Fasteners until ready for removal and shipping.



8

3M™ Scotchmate™ Reclosable Fastener secures display transparencies to a light box and allows graphics to be exchanged hundreds of times. The fastener also reduces light leaks around the edges.

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# Reclosable Fasteners for Transportation

*Hidden strength for multiple openings and closings*



In and around seating, 3M™ Flame Resistant Scotchmate™ Reclosable Hook and Loop Fasteners secure a kickplate/access panel, hold seat cushions in place, and fasten carpeting to the floor.



For a clean look, 3M™ Scotchmate™ Reclosable Hook and Loop Fasteners attach truck tonneau covers. Adhesive backing resists temperature variations and moisture.



For holding an automatic toll transponder, one strip of 3M™ Dual Lock™ Reclosable Fastener is bonded to the windshield; the other to the back of the unit. High strength closure resists road bumps and vibration.

3M™ Reclosable Fasteners hide beneath the surface. You can eliminate the installation work and weight of screws, bolts and metal closures while keeping surfaces smooth and free of holes and protrusions. Select closure strengths, shapes, thicknesses and plain or pressure sensitive adhesive backings to meet varying requirements. Adhesive-backings are available with a selection of characteristics such as flame resistance, high temperature resistance and bonding to low surface energy plastics.

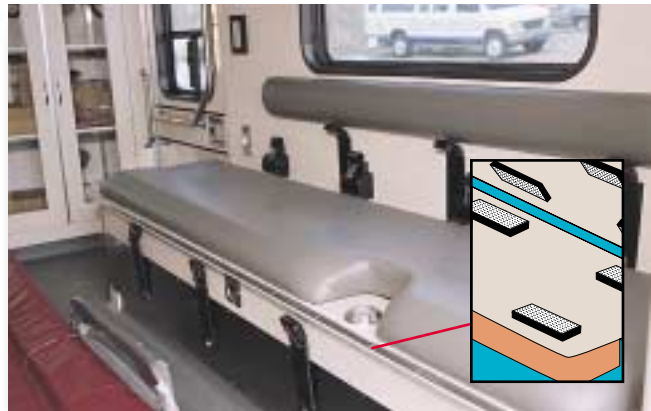
Select 3M™ Scotchmate™ Reclosable Fasteners for thousands of easy openings and closings or 3M™ Dual Lock™ Reclosable Fasteners for hundreds of closures with greater holding power.

## 3M™ Reclosable Fasteners for transportation

For personalized video displays in an aircraft. 3M™ Dual Lock™ Reclosable Fasteners secure a panel into place until removed for service or maintenance. A strip of 3M™ Scotchmate™ Reclosable Hook and Loop Fasteners on the inside of the panel (far right) provides a friction brake to hold the sliding access panel in place until moved up or down.



From bow to stern, 3M™ Reclosable Fasteners hold access panels, seat cushions, and more. Adhesive backing resists cold and wet conditions.



In healthcare and related industries, 3M™ Dual Lock™ Reclosable Fasteners are compatible with many cleaning practices. Cushions (shown), panels, components, and equipment can be removed and disinfected, then reattached with ease.

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# Reclosable Fasteners for Electronics and Electrical

*Hidden strength for multiple openings and closings*



To store a hand-held control panel when not in use, 3M™ Scotchmate™ Reclosable Fasteners attach the panel to the side of the manufacturing equipment. High performance acrylic adhesive backing resists in-factory heat up to 200°F (93°C).



Pre-cut 3M™ Dual Lock™ Reclosable Fasteners hold access panels in electronic equipment. Pre-cut shapes are available with pressure sensitive adhesive or plain backing. Pop-in stems, slide-in pieces or mechanical attachments provide alternative options.



To attach decorative and acoustic control panels to sound system speakers, a die-cut circle of 3M™ Dual Lock™ Reclosable Fastener is inset into the speaker cabinet. The mating half is on the panel and fits into the inset to keep the panel secure and flush with the housing.



3M™ Dual Lock™ Reclosable Fastener holds the plastic bracket of a document holder to the side of a CRT screen. The strength of the fastener holds even as the holder is swung back and forth to position the document. When not in use, the bracket readily snaps free for storing the holder.

3M Reclosable Fasteners hide beneath the surface. You can eliminate the installation work and weight of screws, bolts and metal closures while keeping surfaces smooth and free of holes and protrusions. Select closure strengths, shapes, thicknesses, opaque or transparent and plain or pressure sensitive adhesive backings to meet varying requirements. Adhesive-backings are available with a selection of characteristics such as bonding to low surface energy plastics, flame and high temperature resistance, plasticizer resistance and more.

Select 3M™ Scotchmate™ Reclosable Fasteners for thousands of easy openings and closings or 3M™ Dual Lock™ Reclosable Fasteners for hundreds of closures with greater holding power.

## 3M™ Reclosable Fasteners for Electronics and Electrical



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Removable plastic storage box for computer media attaches to the side of the CRT screen with strips of 3M™ Dual Lock™ Reclosable Fastener. 3M pressure sensitive adhesive backing bonds to most plastics on contact.

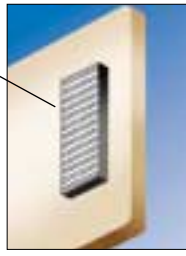


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Die-cut 3M™ Scotchmate™ Flame Resistant Reclosable Hook and Loop Fastener on the back of a swing-out video screen stabilizes the unit against the wall when not in use. The mating half of the fastener is bonded to the wall.



8



9

For holding an automatic toll transponder, one strip of 3M™ Dual Lock™ Reclosable Fastener is bonded to the windshield; the other to the back of the unit. High strength closure resists road bumps and vibration.



10

3M™ Dual Lock Reclosable Fasteners hold the keyboard in place for the 3M™ Adjustable Keyboard Tray Oversized Mouse Platform with Wrist Rest.

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# Reclosable Fasteners for Home and Office

*Hidden strength for multiple openings and closings*

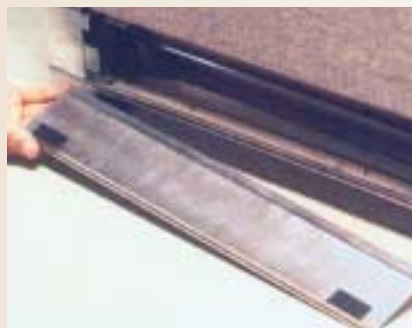


2



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*For designer window treatments, a painted wood fascia is attached to a painted metal valance with die-cut 3M™ Scotchmate™ Reclosable Hook and Loop Fasteners. Adhesive bonds on contact to wood and the metal. Fascias can be easily changed with room decor.*



3

*The quick snap action of 3M™ Dual Lock™ Reclosable Fastener provides convenient access to the wiring channels of moveable office partitions.*



4

*The hook side of 3M™ Scotchmate™ Reclosable Fastener is die cut and adhered to the back of a plastic mail holder. The hooks mesh directly with the fabric of the modular office wall. Simply pull apart to remove and rearrange.*



6

*3M™ Dual Lock Reclosable Fasteners hold the keyboard in place for the 3M™ Adjustable Keyboard Tray Oversized Mouse Platform with Wrist Rest.*

3M Reclosable Fasteners hide beneath the surface. You can eliminate the installation work of screws, bolts and metal closures while keeping surfaces smooth and free of holes and protrusions. Select closure strengths, shapes, thicknesses, opaque or transparent and pressure sensitive adhesive backings to meet varying requirements. Adhesive-backings are available with a selection of characteristics such as high bonding strength, bonding to low surface energy plastics, low or high temperature resistance, UV resistance and more.

Select 3M™ Scotchmate™ Reclosable Fasteners for thousands of easy openings and closings or 3M™ Dual Lock™ Reclosable Fasteners for hundreds of closures with greater holding power.

## 3M™ Reclosable Fasteners for Home and Office



Removable plastic storage box for computer media attaches to the side of the CRT screen with strips of 3M™ Dual Lock™ Reclosable Fastener. 3M pressure sensitive adhesive backing bonds to many plastics on contact.



Decorative acoustic panels in an elevator are held invisibly in place with 3M™ Dual Lock™ Reclosable Fasteners.



For easy exchange of cleaning pads, 3M™ Scotchmate™ Reclosable Hook and Loop Fasteners fasten the pad to the inside of the mop base. The adhesive backing and hook and loop hold the pad in place and resist the shear stress of the cleaning and rubbing action.

Now it's easier than ever to get connected – [www.3M.com/fasteners](http://www.3M.com/fasteners). Or 1-800-362-3550 for additional information or sales assistance.

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